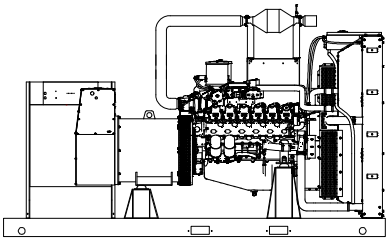
GILLETTE GENERATORS

LIQUID COOLED NAT. GAS ENGINE GENERATOR SET

60 HZ MODEL

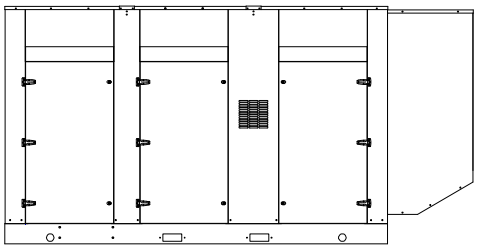
SP-3500

Model		STANDBY 120°C RISE	
	HZ	LPG	N.G.
SP-3500-60 HERTZ	60	210	350



"OPEN" GEN-SET

There is no enclosure, so gen-set must be placed within a weather protected area, un-inhabited by humans or animals, with proper ventilation. Silencer not supplied, as installation requirements are not known. However, this item is available as optional equipment.



"LEVEL 2" HOUSED GEN-SET

Full aluminum weather protection and superior sound attenuation for specific low noise applications. Critical grade muffler is standard.

All generator sets are USA prototype built and thoroughly tested. Production models are USA factory built and 100% load tested.

UL2200, UL1446, UL508, UL142, UL498

NFPA 110, 99, 70, 37

All generator sets meet NFPA-110 Level 1, when equipped with the necessary accessories and installed per NFPA standards.

NEC 700, 701, 702, 708

NEMA ICS10, MG1, ICS6, AB1

ANSI C62.41, 27, 59, 32, 480, 40Q, 81U, 360-05

ASCE 7-05 & 7-10

All generator sets meet 180 MPH rating.

EPA 40CFR Part 60, 1048, 1054, 1065, 1068

GENERATOR RATINGS					LIQUID PROPANE GAS FUEL		NATURAL GAS FUEL	
GENERATOR MODEL	VOLTAGE		PH	HZ	120°C RISE STANDBY RATING		120°C RISE STANDBY RATING	
	L-N	L-L			KW/KVA	AMP	KW/KVA	AMP
SP-3500-3-2	120	208	3	60	210/262	729	350/438	1216
SP-3500-3-3	120	240	3	60	210/262	632	350/438	1054
SP-3500-3-4	277	480	3	60	210/262	316	350/438	527
SP-3500-3-5	127	220	3	60	210/262	689	350/438	1150
SP-3500-3-16	346	600	3	60	210/262	252	350/438	421

RATINGS: All three phase gen-sets are 12 lead windings, rated at .8 power factor. 120°C "STANDBY RATINGS" are strictly for gen-sets that are used for back-up emergency power to a failed normal utility power source. This standby rating allows varying loads, with no overload capability, for the entire duration of utility power outage. All gen-set power ratings are based on temperature rise measured by resistance method as defined by MIL-STD 705C and IEEE STD 115, METHOD 6.4.4. All generators have class H (180°C) insulation system on both rotor and stator windings. All factory tests and KW/KVA charts shown above are based on 120°C (standby) R/R winding temperature, within a maximum 40°C ambient condition. Generators operated at standby power ratings must not exceed the temperature rise limitation for class H insulation system, as specified in NEMA MG1-22.40. Specifications & ratings are subject to change without prior notice.

APPLICATION AND ENGINEERING DATA FOR MODEL SP-3500-60 HZ

GENERATOR SPECIFICATIONS

Manufacturer.....Stamford Electric Generators
Model & Type.....S4L1DF-311, 4 Pole, 12 Lead, Three Phase
.....S4L1DE-311, 4 Pole, 12 Lead, 480V, Three Phase
.....HCI434E-17, 4 Pole, 6 Lead, 600V, Three Phase
Exciter.....Brushless, shunt excited
Voltage Regulator.....Solid State, HZ/Volts
Voltage Regulation.....½%, No load to full load
Frequency.....Field convertible, 60 HZ to 50 HZ
Frequency Regulation.....½% (½ cycle, no load to full load)
Unbalanced Load Capability.....100% of standby amps
Total Stator and Load Insulation.....Class H, 180°C
Temperature Rise..... 120°C R/R, standby rating @ 40°C amb.
3 Ø Motor Starting @ 30% Voltage Dip (208-240V).....750 kVA
3 Ø Motor Starting @ 30% Voltage Dip (480V).....980 kVA
3 Ø Motor Starting @ 30% Voltage Dip (600V).....1140 kVA
Bearing..... 1, Pre-lubed and sealed
Coupling.....Direct flexible disc
Total Harmonic Distortion..... Max 3½% (MIL-STD705B)
Telephone Interference Factor.....Max 50 (NEMA MG1-22)
Deviation Factor..... Max 5% (MIL-STD 405B)
Ltd. Warranty Period..... 24 Months from date of start-up or
.....1000 hours use, first to occur.

GENERATOR FEATURES

- World Renown Stamford Electric Generator having UL-1446 certification on full amortisseur windings.
- Full generator protection with **Deep Sea 7420** controller, having UL-508 certification.
- Automatic voltage regulator with over-excitation, under-frequency compensation, under-speed protection, and EMI filtering. Entire solid-state board is encapsulated for moisture protection.
- Generator power ratings are based on temperature rise, measured by resistance method, as defined in MIL-STD 705C and IEEE STD 115, Method 6.4.4.
- Power ratings will not exceed temperature rise limitation for class H insulation as per NEMA MG1-22.40.
- Insulation resistance to ground, exceeds 1.5 meg-ohm.
- Stator receives 2000 V. hi-potential test on main windings, and rotor windings receive a 1500 V. hi-potential test, as per MIL-STD 705B.
- Complete engine-generator torsional acceptance, confirmed during initial prototype testing.
- Full load testing on all engine-generator sets, before shipping.
- Self ventilating and drip-proof & revolving field design

ENGINE SPECIFICATIONS AND APPLICATIONS DATA

ENGINE

Manufacturer.....Power Solutions Inc. (PSI)
Model and Type.....Heavy Duty, 14.6LTCAC HO, 4 cycle
Aspiration.....Turbocharged & Charge Air Cooled
Cylinder Arrangement..... 8 Cylinders, Vee
Displacement Cu. In. (Liters).....892 (14.6)
Bore & Stroke In. (Cm.).....5.04 x 5.59 (12.8 x 14.2)
Compression Ratio..... 10.5:1
Main Bearings & Style..... 10, Precision Half-Shell
Cylinder Head.....Cast Iron
Pistons.....Cast Aluminum
Crankshaft.....Forged Steel
Exhaust Valve.....Inconel, A193
Governor.....Electronic
Frequency Reg. (no load-full load).....Isochronous
Frequency Reg. (steady state).....± 1/4%
Air Cleaner.....Dry, Replaceable Cartridge
Engine Speed..... 1800
Piston Speed, ft/min (m./min)..... .1677 (511)
Max Power, bhp (kwm) Standby/LPG..... .....322 (240)
Max Power, bhp (kwm) Standby/NG..... .....536 (400)
Ltd. Warranty Period.....12 Months or 2000 hrs., first to occur

FUEL SYSTEM

Type .....LPG or NAT. GAS, Vapor Withdrawal
Fuel Pressure (kpa), in. H_2O* .....(1.74-2.74), 7"-11"
Secondary Fuel Regulator..... NG or LPG Vapor System
Auto Fuel Lock-Off Solenoid ..... Standard on all sets
Fuel Supply Inlet Line..... (2) 2" NPTF

FUEL CONSUMPTION

LP GAS: FT^3/HR (M^3/HR)	STANDBY
100% LOAD	1289 (36.5)
75% LOAD	979 (27.7)
50% LOAD	701 (19.9)
LPG = 2500 BTU X FT^3/HR = Total BTU/HR LPG Conversion: 8.50 FT^3 = 1 LB. : 36.4 FT^3 = 1 GAL.	

NAT. GAS: FT^3/HR (M^3/HR)	STANDBY
100% LOAD	3499 (99.0)
75% LOAD	2727 (77.2)
50% LOAD	1914 (54.2)
NG = 1000 BTU X FT^3/HR = Total BTU/HR	

OIL SYSTEM

Type ..... Full Pressure
Oil Pan Capacity qt. (L) 42.3 (40.0)
Oil Pan Cap. W/ filter qt. (L) 49.7 (47.1)
Oil Filter..... 2, Replaceable Spin-On

ELECTRICAL SYSTEM

Ignition System .....Electronic
Eng. Alternator/Starter: 24 VDC, negative ground, 45 amp/hr.

Recommended battery to -18°C (0° F): ....(2) 12 VDC, BCI# 31, Max. Dimensions: 14"lg x 6 3/4" wi x 10" hi, with standard round posts. Min output 1000 CCA. Battery tray (max. dim. at 15"lg x 7"wi). This model has (2) battery trays, (2) hold down straps, (2) sets of battery cables, and (1) battery charger. Installation of (2) 12VDC starting batteries connected in series for 24VDC output is required, with possible higher AMP/HR rating, as described above, if the normal environment temperature averages -13° F (-25°C) or cooler.

APPLICATION AND ENGINEERING DATA FOR MODEL SP-3500-60 HZ

COOLING SYSTEM

Type of System ..... Pressurized, closed recovery
Coolant Pump ..... Pre-lubricated, self-sealing
Cooling Fan Type (no. of blades) ..... Pusher (8)
Fan Diameter inches (mm) ..... 52" (1321)
Ambient Capacity of Radiator °F (°C) 125 (51.6)
Engine Jacket Coolant Capacity Gal (L) 9.5 (43.2)
Radiator Coolant Capacity Gal. (L) 50.0 (227.3)
Maximum Restriction of Cooling Air Intake
and discharge side of radiator in. H_20 (kpa) ..... 0.5 (.125)
Water Pump Capacity gpm (L/min) 180 (680)
Heat Reject Coolant: Btu/min (kw) 16,189 (284)
Low Radiator Coolant Level Shutdown……...Standard
Note: Coolant temp. shut-down switch setting at 230°F (110°C) with 50/50 (water/antifreeze) mix.

AIR REQUIREMENTS

Combustion Air, cfm (m^3/min) 635 (18.0)
Radiator Air Flow cfm (m^3/min) 36,000 (1,019)
Heat Rejected to Ambient:
Engine: kw (btu/min) 66.0 (3765)
Alternator: kw (btu/min) 23 (1309)

EXHAUST SYSTEM

Exhaust Outlet Size ..... (2) 5"
Max. Back Pressure, in. hg (KPA) 3.0 (10.2)
Exhaust Flow, at rated kw: cfm (m^3/min) 2521 (71.3)
Exhaust Temp., at rated kw: °F (ºC) ……..1382 (750)
Engines are EPA certified for Natural Gas.

SOUND LEVELS MEASURED IN dB(A)

	Open Set	Level 2 Encl.
Level 2, Critical Silencer	94	80
Level 3, Hospital Silencer		75

Note: Open sets (no enclosure) has (2) optional silencer system choices due to unknown job-site applications. Level 2 enclosure has installed critical silencer with upgrade to hospital silencer. Sound tests are averaged from several test points and taken at 23 ft. (7 m) from source of noise at normal operation.

DERATE GENERATOR FOR ALTITUDE

3% per 1000 ft.(305m) above 3000 ft. (914m) from sea level

DERATE GENERATOR FOR TEMPERATURE

2% per 10°F(5.6°C) above 104°F (40°C)

DIMENSIONS AND WEIGHTS

	Open Set	Level 2 Enclosure
Length in (cm)	152 (368)	186 (473)
Width in (cm)	72 (183)	72 (183)
Height in (cm)	80 (203)	94 (239)
3 Ø Net Weight lbs (kg)	8625 (3912)	11125 (5047)
3 Ø Ship Weight lbs (kg)	8975 (4071)	11475 (5205)

DEEP SEA 7420 DIGITAL MICROPROCESSOR CONTROLLER

Deep Sea 7420

The "**7420**" controller is an auto start mains (utility) failure module for single gen-set applications. This controller includes a backlit LCD display which continuously displays the status of the engine and generator at all times.

The "**7420**" controller will also monitor speed, frequency, voltage, current, oil pressure, coolant temp., and fuel levels. These modules have been designed to display warning and shut down status. It also includes: (11) configurable inputs • (8) configurable outputs • voltage monitoring • mains (utility) failure detection • (250) event logs • configurable timers • automatic shutdown or warning during fault detection • remote start (on load) • engine preheat • advanced metering capability • hour meter • text LCD displays • protected solid state outputs • test buttons for: stop/reset • manual mode • auto mode • lamp test • start button • power monitoring (kWh, kVAr, kVAh, kVArh)This controller includes expansion features including RS232, RS484 (using MODBUS-RTU/TCP), direct USB connection with PC, expansion optioned using DSENet for remote annunciation and remote relay interfacing for a distance of up to 3300FT. The controller software is freely downloadable from the internet and allows monitoring with direct USB cable, LAN, or by internet via the built in web interface.

LOW LOAD CONDITIONS: Operation of PSI HD engines at low-load conditions should be limited to no more than one (1) hour per twenty-four (24) hour period. If the application requires extended time at light loads, it is recommended that the engine load be increased to at least 70% of mechanical rating for a minimum of two (2) hours per fifty (50) hours of low-load operation. Piston sealing rings rely on adequate cylinder firing pressure and temperature to seal the combustion chamber and prevent excessive engine oil from entering the power cylinder. Under low loads these rings will not seal properly, resulting in oil being burned in the combustion chamber and carbon deposits on pistons and valves. This mechanism is well-documented in reciprocating engines of all fuel types and is often referred to as "wet-stacking."

STANDARD FEATURES FOR MODEL SP-3500-60 HZ

STANDARD FEATURES

CONTROL PANEL:

Deep Sea 7420 digital microprocessor with logic allows programming in the field. Controller has:

- STOP-MANUAL-AUTO modes and automatic engine shutdowns, signaled by full text LCD indicators:
- Low oil pressure
- High engine temp
- Low Radiator Level
- Three auxiliary alarms
- Battery fail alarm
- Engine fail to start
- Engine over speed
- Engine under speed
- Over & under voltage

Also included is tamper-proof engine hour meter

ENGINE:

Full flow oil filter • Air filter • Oil pump • Solenoid type starter motor • Hi-temp radiator • Jacket water pump • Thermostat • Pusher fan and guard • Exhaust manifold • 24 VDC battery charging alternator • Flexible exhaust connector • "Isochronous" duty, electronic governor • Secondary dry fuel regulator • Dry fuel lock-off solenoid • Vibration isolators • Closed coolant recovery system with 50/50 water to anti-freeze mixture • flexible oil & radiator drain hose.

AC GENERATOR SYSTEM:

AC generator • Shunt excited • Brushless design • Circuit Breaker installed and wired to gen-set • Direct connection to engine with flex disc • Class H, 180°C insulation • Self ventilated • Drip proof construction • UL Certified

VOLTAGE REGULATOR:

½% Voltage regulation • EMI filter • Under-speed protection • Over-excitation protection • total encapsulation

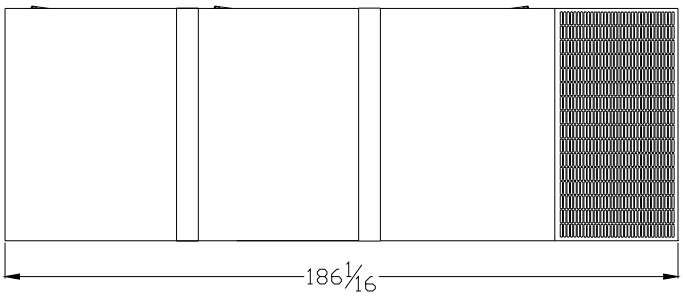
DC ELECTRICAL SYSTEM:

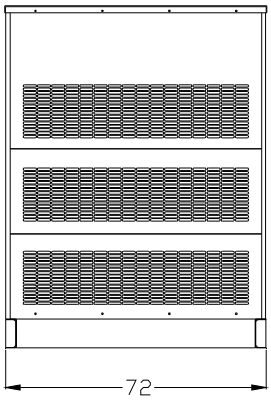
Battery tray • Battery cables • Battery hold down straps • 2-stage battery float charger with maintaining & recharging automatic charge stages

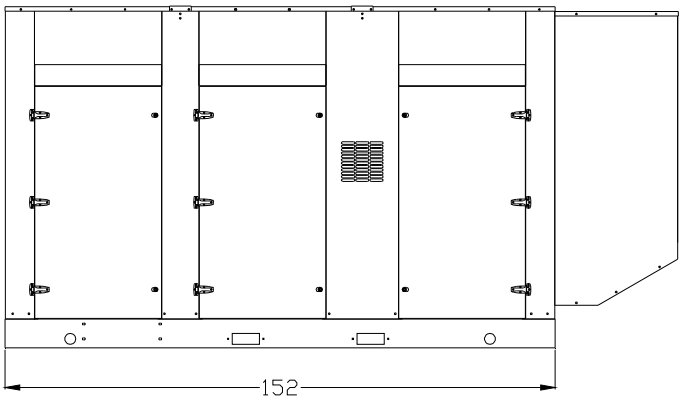
WEATHER/SOUND PROOF ALUMINUM HOUSING CORROSION RESISTANT PROTECTION CONSISTING OF:

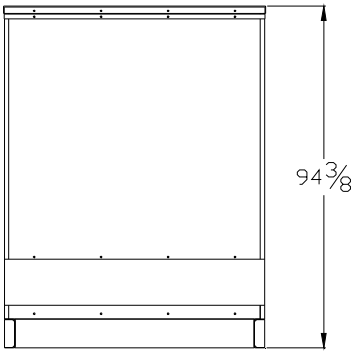
- 9 Heated and Agitated Wash Stages
- Zinc Phosphate Etching-coating Stage
- Final Baked On Enamel Powder Coat
- 18/8 Stainless Steel Hardware

Design & specifications subject to change without prior notice. Dimensions shown are approximate. Contact Gillette for certified drawings. DO NOT USE DIMENSIONS FOR INSTALLATION PURPOSES.



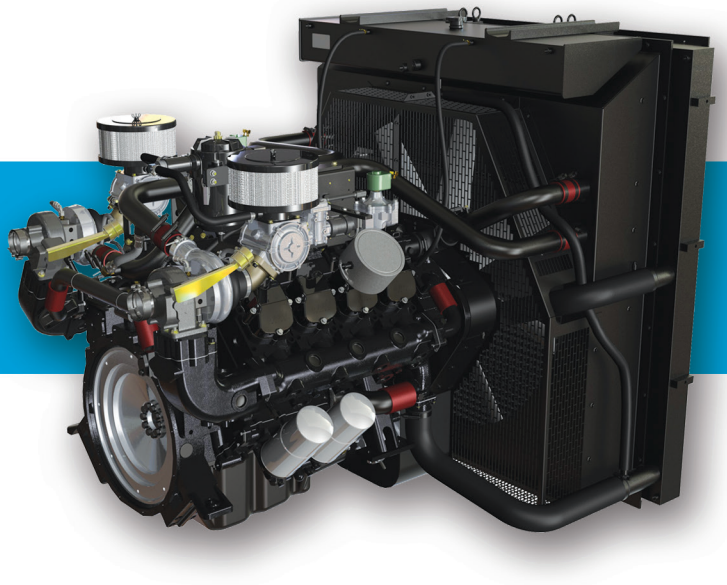






PSI HEAVY-DUTY

14.6 L INDUSTRIAL STATIONARY



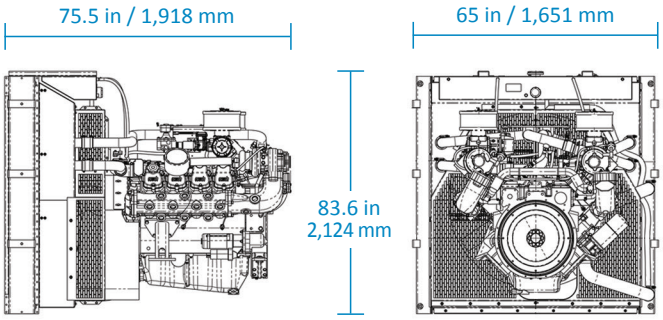
The PSI HD 14.6L is a U.S. EPA-certified natural gas and propane engine developed from the block up to be a reliable and durable power unit. Built upon a proven marine-diesel grade block, the 8-cylinder V-Configuration, turbocharged and after-cooled engine features replaceable dry liners and water-cooled exhaust.

Superior engine performance is driven by an ECU that integrates and coordinates all critical functions including: Governor, Variable Ignition Timing, Air Fuel Ratio Control, Knock Suppression and Engine Protection.

PSI is the market leader in providing heavy-duty products. PSI has seven models in its HD product lineup with displacements of 8.1L, 11.1L, 14.6 L, 18.3 L, 21.9 L and 29.2L. These engines are an extension of the PSI product line, which is based upon blocks from 650cc to 8.8L. All PSI engines feature the same fuel systems and controls, simplifying your application development and support.

GENERAL DATA

- Water-cooled, turbo-charged, air-to-air inter-cooled, stoichiometric with replaceable wet cylinder liners
- Cast iron block & heads, 10.5:1 compression ratio, overhead valve/2V configuration
- Crankshaft gear-driven oil system with cartridge-type filter, belt-driven centrifugal water pump
- 24VDC Starter and Alternator
- CANBUS J1939 interface
- 3-Way Catalytic Converter
- UL-recognized air filtration
- Integrated knock sensing and control
- Full ECU engine control with coil-on-plug variable timing ignition
- Engine protection for oil pressure, coolant level, coolant temperature, fuel pressure, over-speed



(standard radiator shown)

FEATURES

- U.S. EPA-Certified and CARB-Compliant, Industrial Stationary
- 50C Ambient Cooling Capacity
- UL2200-Compliant or Listed Components
- MasterTrak Telematics service (included for 1 year)

GENERATION 2 ENHANCEMENTS

- Enhancements for prime & continuous power
- Dual Fuel Auto Switch-Over
- Brushless Alternators
- Serpentine, Self-Tensioning Fan Belt
- Advanced diagnostics for improved up-time

PSI 14.6-LITER ENGINE DATA

Cylinders	90˚, V-8
Induction system	Turbocharged & air-to-air charge cooled
Combustion system	Spark-ignited
Cooling system	Water-cooled
Displacement	892 cid (14,620 cc)
Compression ratio	10.5:1
Bore & Stroke	5.04 in x 5.59 in (128 mm x 142 mm)
Fuel Type	Natural Gas / Propane
Direction of rotation	Anti-clockwise viewed on flywheel
Dry Weight	3,150 lb (1,429 kg)

kWe

		1500 RPM	1800 RPM
Standby*	NG	240 kWe	350 kWe
	LPG	175 kWe	210 kWe
Prime*	NG	216 kWe	315 kWe
	LPG	158 kWe	189 kWe

*Assumes 10% losses for fans and genset. Ratings subject to PSI application and duty cycle guidelines.

Power Solutions International 201 Mittel Drive, Wood Dale, IL 60191
T: 630-350-9400 • F: 630-350-9900 • **psiengines.com**

14.6L

PSI ENERGY

[Stoic.]
56100022 Rev: DRAFT

General Engine Data[5]						
Type		V-type 4 cycle				
Number of cylinders		8				
Aspiration		Turbo Charge Air Cooled				
Firing Order		1-5-7-2-6-3-4-8-1				
Rotation Viewed from Flywheel		Counter Clockwise				
Bore		in	mm	5.0	128	
Stroke		in	mm	5.6	142	
Displacement		in^3	L	891	14.6	
Compression Ratio		10.5				
Exhaust Manifold Type		Water Cooled Manifold				
Turbo Exhaust Outlet Pipe Size		in	mm	2.5	65	
Catalyst Inlet Size		in	mm	3.5039	89	
Catalyst Dp		in-H_2O	kPa	29.3	7.3	
Maximum Allowable Exhaust Back Pressure		in-Hg	kPa	3.0	10.2	
Maximum Fuel System Pressure		psi	kPag	1.0	6.9	
Maximum Operating pressure to EPR		in-H_2O	kPa	10.9	2.7	
Minimum Operating pressure to EPR		in-H_2O	kPa	6.8	1.7	
Minimum Gas Supply Pipe Size[5]		2 x 1-1/4" NPT				
Maximum Pressure Drop Across CAC		psi	kPa	1.5	10.5	
Maximum Allowable Intake Restriction	Clean Air Filter	in-H_2O	kPa	5.0	1.2	
	Dirty Air Filter	in-H_2O	kPa	15.0	3.7	
Spark Plug Part Number		IFR7F-4D				
Standard Spark Plug Gap[10]		in	mm	0.015	0.38	
Spark Plug Coil - Primary Resistance		Ohms		0.59Ω ± 10%		
Battery Voltage		Volts		24		
Starter Motor Power		HP	kW	9.4	7.0	

Flywheel housing	SAE No.1				
Flywheel	No. 14				
Dry Weight (Fan to Flywheel)	lb	kg	3144	1429	
Wet Weight (Fan to Flywheel)	lb	kg	3245	1475	
CG From Flywheel Housing Rear Face	in	mm	17.7	449	
CG Above Crank Centerline	in	mm	6.3	159	
Max Bending Moment @ Rear of Block	lb/ft	N m	8130.08	6000	
Oil Specification	SAE 15W-40 Low Ash Gas engine oil (.25-.5% by wt), API CD/CF or higher				
Engine Oil Capacity[8] Min	qts	L	26.5	25.0	
Engine Oil Capacity[8] Max	qts	L	32.9	31.0	
ECU Oil Pressure Warning[6]	psi	kPa	30	207	
ECU Oil Pressure Shut Down[6]	psi	kPa	25	172	
Oil Pressure at 1000 rpm (Idle) Min	psi	kPa	44	300	
Oil Pressure at 1000 rpm (Idle) Max	psi	kPa	94	650	
Max Allowable Oil Temperature	°F	°C	249.8	121	
Coolant Capacity (Engine only)	gal	L	9.5	36	
Coolant Capacity (Radiator only)	gal	L	28.0	106	
Radiator Weight (Dry)	lb	kg	1296	589	
Standard Thermostat Range					
Normal Operation Temperature[9]	°F	°C	159.8	71	
Full Open Temperature[9]	°F	°C	185	85	
ECU Coolant Temp Warning	°F	°C	219.2	104	
ECU Coolant Temp Shutdown	°F	°C	230	110	
50°C Ambient Capable[11]	Pass				
Max External Coolant Friction Head	psi	kPa	6	40	
CAC Rise Above Ambient Specified	°F	°C	48.2	9	

Performance Data 60Hz[3,5]						
Nominal Engine Speed	RPM		1800			
Mean Piston Speed	ft/min	m/s	1677	8.5		
RPM Range (Min-Max) ISO 8528-5 G1	RPM		1500-1800			
Charging Alternator Voltage	Volts		24			
Charging Alternator Current	Amps		45			
Water Pump Speed	RPM		3056			
Total Engine Coolant Flow	gal/min	L/min	139	525		
Cooling Fan Power[11]	HP	kW	22	16		
Cooling Fan Speed	RPM		1440			
Cooling Fan Air Flow[11]	SCFM	m^3/min	29970	849.0		
Standby			**NG 60Hz HO**		**NG 60Hz**	
Power Rating[1,2,3,4] Per ISO 3046	HP	kWm	536	400	456	340
MEP (@ rated Load on NG)	psi	bar	265	18.3	225	15.5
Fuel Consumption[3,4,7]	lb/hr	kg/hr	185	84	159	72
BSFC	lb/(hp-hr)	g/(kW-hr)	0.345	210	0.349	213
Turbine Outlet Temperature	°F	°C	1030	554	1005	541
Exhaust Mass Flow (entire engine)	lb/hr	kg/hr	3252	1478	2803	1274
Exhaust Flow at Turbine Outlet Conditions	ACFM	m^3/min	1807	51	1531	43
Air Induction System[5]						
Combustion Air required (entire engine)	lb/hr	kg/hr	3067	1394	2644	1202
Combustion Air Volume Required (entire engine)	ACFM	m^3/min	635	18	547	16
Compressor Outlet Temperature[2]	°F	°C	300	149	267	131

Performance Data 50Hz[3,5]						
Nominal Engine Speed	RPM		1500			
Mean Piston Speed	ft/min	m/s	1397	7		
RPM Range (Min-Max) ISO 8528-5 G1	RPM		1500-1800			
Charging Alternator Voltage	Volts		24			
Charging Alternator Current	Amps		45			
Water Pump Speed	RPM		2547			
Total Engine Coolant Flow	gal/min	L/min	116	439		
Cooling Fan Power[11]	HP	kW	13	10		
Cooling Fan Speed	RPM		1200			
Cooling Fan Air Flow[11]	SCFM	m^3/min	25698	728		
NG 50Hz			**LP 60Hz**		**LP 50Hz**	
369	275	322	240	228	170	
219	15.1	159	11.0	135	9.3	
123	56	125	57	86	39	
0.334	204	0.389	237	0.377	230	
990	532	1015	546	989	532	
2154	979	1945	884	1279	581	
1164	33	1070	30	691	20	
2031	923	1945	884	1287	585	
420	12	403	11	266	8	
224	107	216	102	172	78	

[1] Standby and overload ratings based on ISO 3046 gross flywheel power.

[2] Technical data based on ISO 3046-1 standards of 77°F(25°C), absolute pressure 14.5Psia(100kPa) and 30% relative humidity.

[3] Production tolerances in engines and installed components can account for power variations of ± 5%. Altitude, temperature and excessive exhaust and intake restrictions should be applied to power calculations.

[4] All fuel and thermal calculations unless otherwise noted are done at ISO 3046 rated load using LHV for NG of 48.17 MJ/kg.

[5] All values in the following section are provided for informational purpose only and are non-binding.

[6] >1400RPM.

[7] See PSI Energy Technical Spec. 56300019 - Fuel Standard.

[8] Standard Sump Capacity.

[9] ± 2 degrees Celsius.

[10] ± 0.002" or 0.05mm.

[11] At 0.5 in-H2O of Package Restriction at STP.

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Standards

Stamford industrial alternators meet the requirements of the relevant parts of the BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100 and AS1359. Other standards and certifications can be considered on request.

Quality Assurance

Alternators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

Excitation and Voltage Regulators

Excitation System					
AVR Type	AS440	MX341	MX321		
Voltage Regulation	± 1%	± 1%	± 0.5%		with 4% Engine Governing
Excitation Type	Self-Excited	PMG	PMG		

No Load Excitation Voltage (V)	10 - 8
No Load Excitation Current (A)	0.7 - 0.5
Full Load Excitation Voltage (V)	41 - 37.5
Full Load Excitation Current (A)	2.3 - 2.1
Exciter Time Constant (seconds)	0.105

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Electrical Data								
Insulation System	Class H							
Stator Winding	Double Layer Lap							
Winding Pitch	Two Thirds							
Winding Leads	12							
Winding Number	311							
Number of Poles	4							
IP Rating	IP23							
RFI Suppression	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. Refer to factory for others							
Waveform Distortion	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
Short Circuit Ratio	1/Xd							
Steady State X/R Ratio	13.7389							
	50 Hz				**60 Hz**			
Telephone Interference	THF<2%				TIF<50			
Cooling Air	0.76 m³/sec				0.92 m³/sec			
Voltage Star	380	400	415	440	416	440	460	480
kVA Base Rating (Class H) for Reactance Values	400	415	415	400	455	500	500	520
Saturated Values in Per Unit at Base Ratings and Voltages								
Xd Dir. Axis Synchronous	2.71	2.54	2.36	2.02	3.28	3.23	2.95	2.82
X'd Dir. Axis Transient	0.18	0.17	0.16	0.13	0.18	0.18	0.16	0.16
X"d Dir. Axis Subtransient	0.13	0.13	0.12	0.10	0.13	0.13	0.12	0.11
Xq Quad. Axis Reactance	2.34	2.19	2.03	1.74	2.90	2.84	2.60	2.49
X"q Quad. Axis Subtransient	0.31	0.29	0.27	0.23	0.42	0.42	0.38	0.36
XL Stator Leakage Reactance	0.06	0.05	0.05	0.04	0.07	0.07	0.07	0.06
X2 Negative Sequence Reactance	0.22	0.21	0.20	0.17	0.29	0.29	0.26	0.25
X0 Zero Sequence Reactance	0.09	0.08	0.08	0.07	0.10	0.10	0.09	0.08
Unsaturated Values in Per Unit at Base Ratings and Voltages								
Xd Dir. Axis Synchronous	3.26	3.05	2.83	2.43	3.94	3.87	3.54	3.38
X'd Dir. Axis Transient	0.21	0.19	0.18	0.15	0.21	0.21	0.19	0.18
X"d Dir. Axis Subtransient	0.16	0.15	0.14	0.12	0.16	0.15	0.14	0.13
Xq Quad. Axis Reactance	2.41	2.26	2.10	1.80	2.98	2.93	2.68	2.56
X"q Quad. Axis Subtransient	0.37	0.35	0.32	0.28	0.51	0.50	0.46	0.44
XL Stator Leakage Reactance	0.06	0.06	0.05	0.05	0.08	0.08	0.07	0.07
Xlr Rotor Leakage Reactance	0.10	0.09	0.09	0.07	0.11	0.11	0.10	0.10
X2 Negative Sequence Reactance	0.27	0.25	0.23	0.20	0.35	0.34	0.31	0.30
X0 Zero Sequence Reactance	0.10	0.10	0.09	0.08	0.11	0.11	0.10	0.10

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Time Constants (Seconds)	
T'd TRANSIENT TIME CONST.	0.08
T''d SUB-TRANSTIME CONST.	0.019
T'do O.C. FIELD TIME CONST.	1.7
Ta ARMATURE TIME CONST.	0.018
T''q SUB-TRANSTIME CONST.	0.009

Resistances in Ohms (Ω) at 22^{0}C	
Stator Winding Resistance (Ra), per phase for series connected	0.0073
Rotor Winding Resistance (Rf)	1.37
Exciter Stator Winding Resistance	18
Exciter Rotor Winding Resistance per phase	0.068
PMG Phase Resistance (Rpmg) per phase	1.9
Positive Sequence Resistance (R1)	0.009125
Negative Sequence Resistance (R2)	0.010512
Zero Sequence Resistance (R0)	0.009125

Saturation Factors	400V	480V
SG1.0	0.36	0.38
SG1.2	1.46	1.52

Mechanical Data		
Shaft and Keys	All alternator rotors are dynamically balanced to better than BS6861: Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.	
	1 Bearing	2 Bearings
SAE Adaptor	SAE 0.5, 1	N/A
Moment of Inertia	5.4292kgm^2	N/A
Weight Wound Stator	535kg	N/A
Weight Wound Rotor	463kg	N/A
Weight Complete Alternator	1160kg	N/A
Shipping weight in a Crate	1230kg	N/A
Packing Crate Size	155 x 87 x 107 (cm)	N/A
Maximum Over Speed	2250 RPM for two minutes	
Bearing Drive End	N/A	N/A
Bearing Non-Drive End	Ball 6314	N/A

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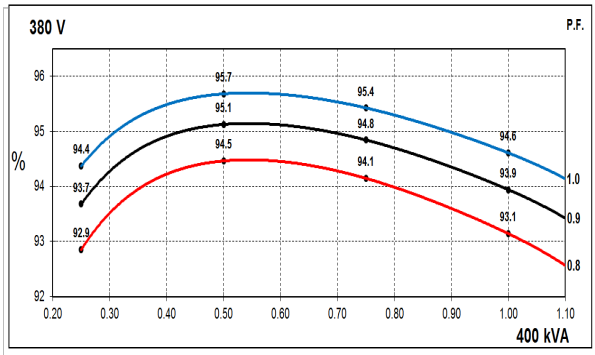
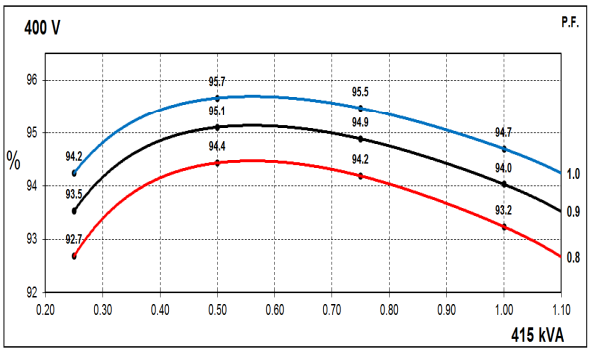
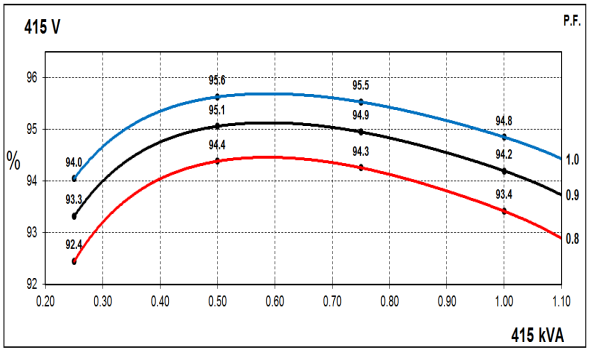
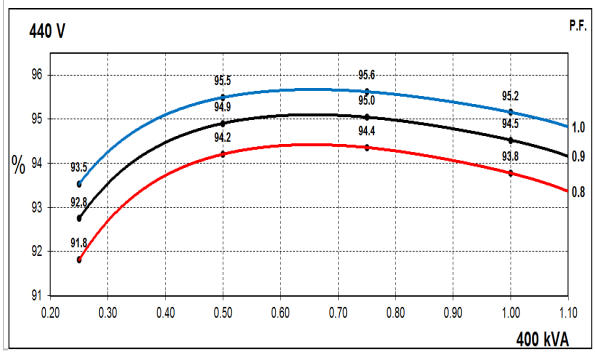
THREE PHASE EFFICIENCY CURVES

50Hz

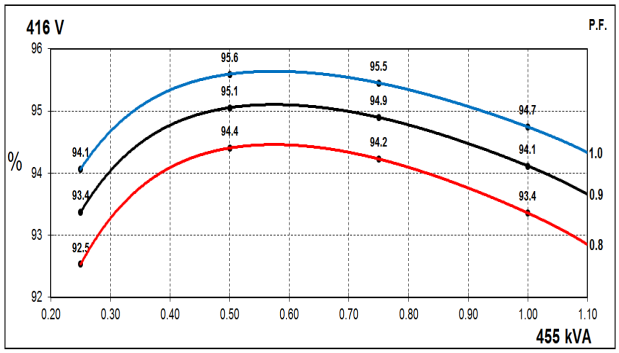


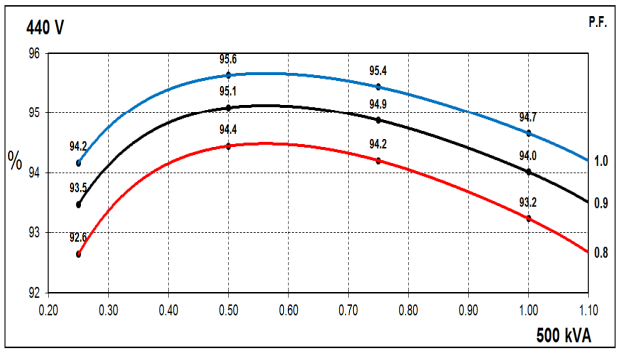


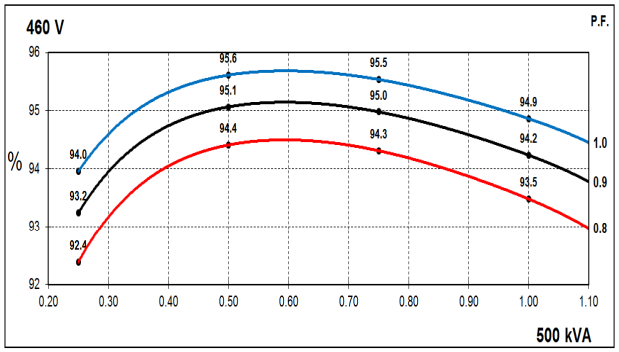


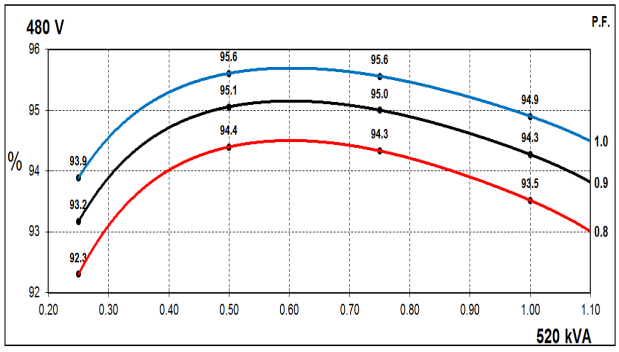


60Hz









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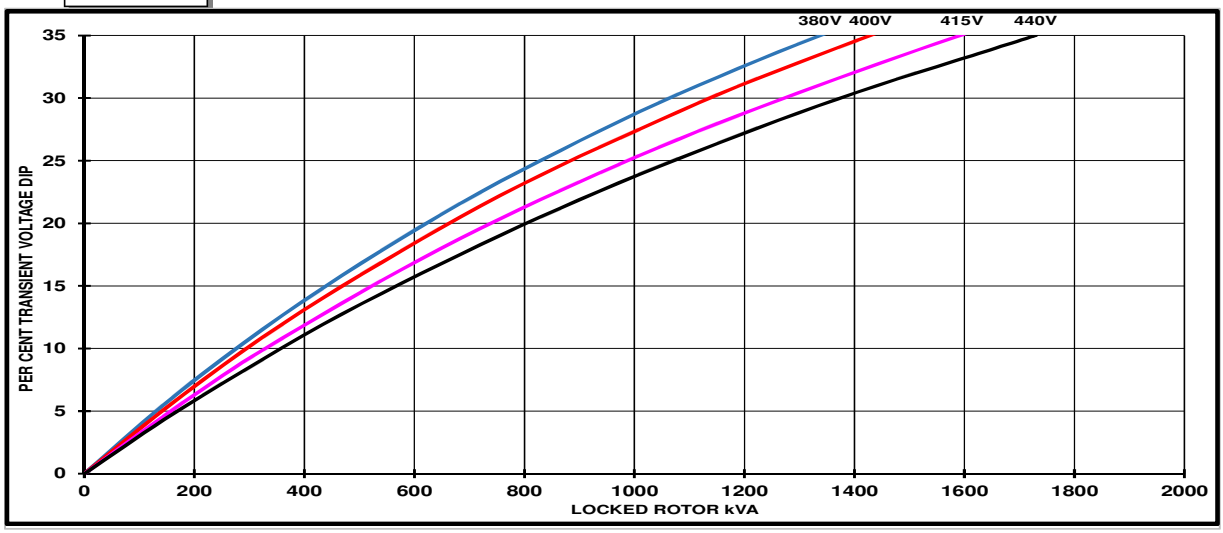
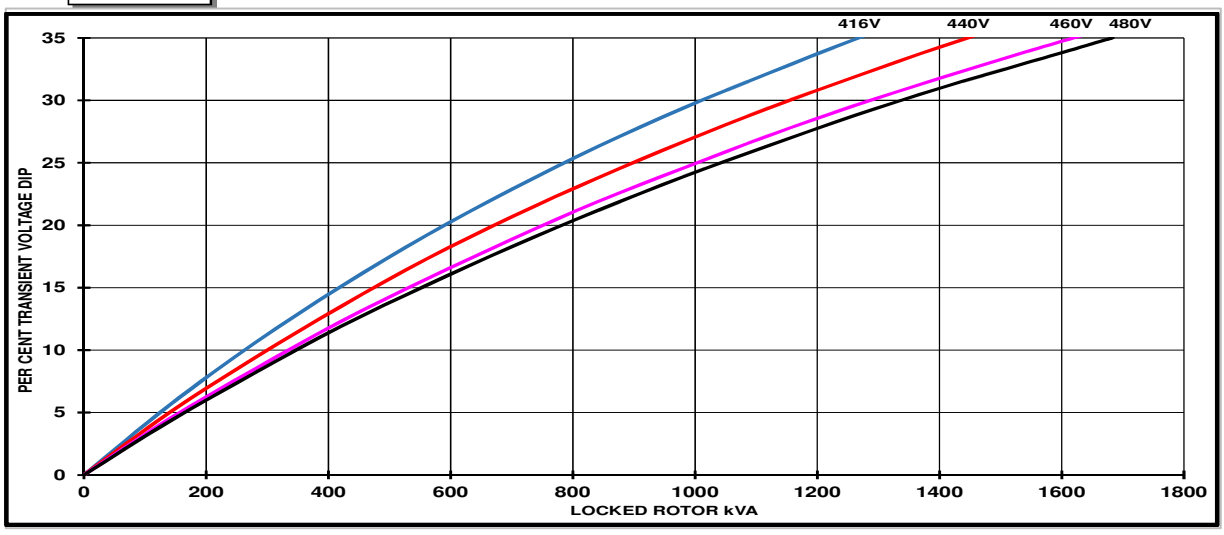
Locked Rotor Motor Starting Curves - Separately Excited

50Hz



60Hz



Transient Voltage Dip Scaling Factor		Transient Voltage Rise Scaling Factor
PF	Factor	For voltage rise multiply voltage dip by 1.25
< 0.5	1	
0.5	0.97	
0.6	0.93	
0.7	0.9	
0.8	0.85	
0.9	0.83	

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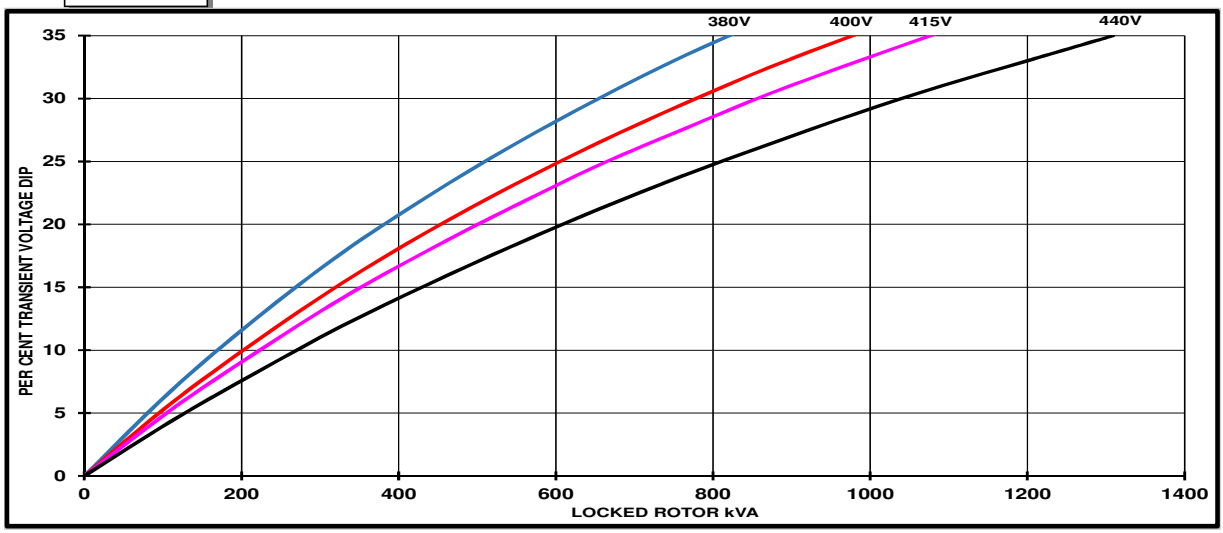
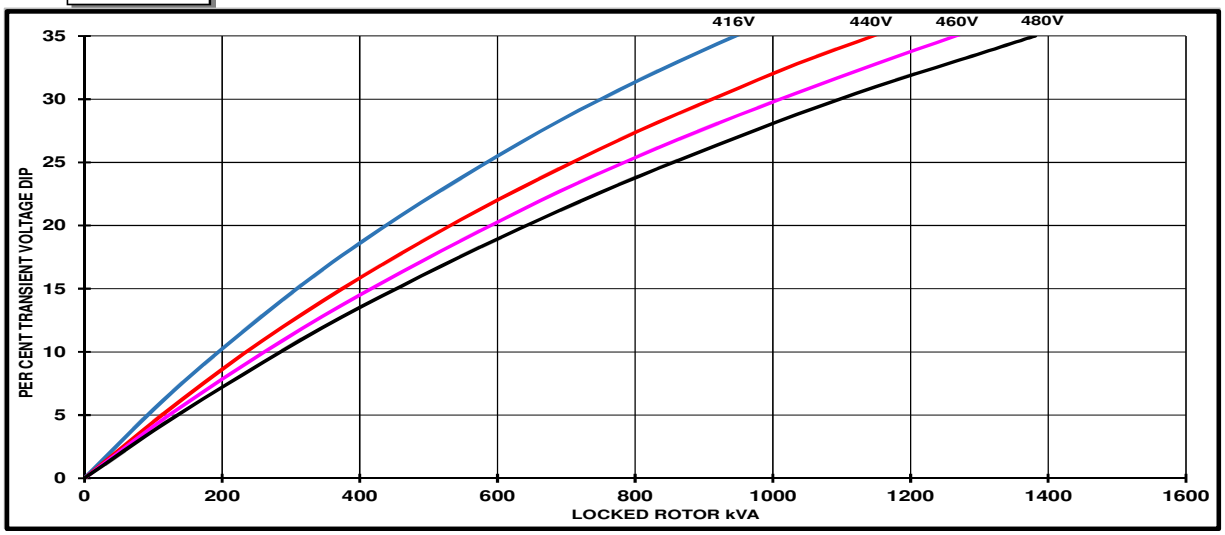
Locked Rotor Motor Starting Curves - Self Excited

50Hz



60Hz



Transient Voltage Dip Scaling Factor		Transient Voltage Rise Scaling Factor
PF	Factor	For voltage rise multiply voltage dip by 1.25
< 0.5	1	
0.5	0.97	
0.6	0.93	
0.7	0.9	
0.8	0.85	
0.9	0.83	

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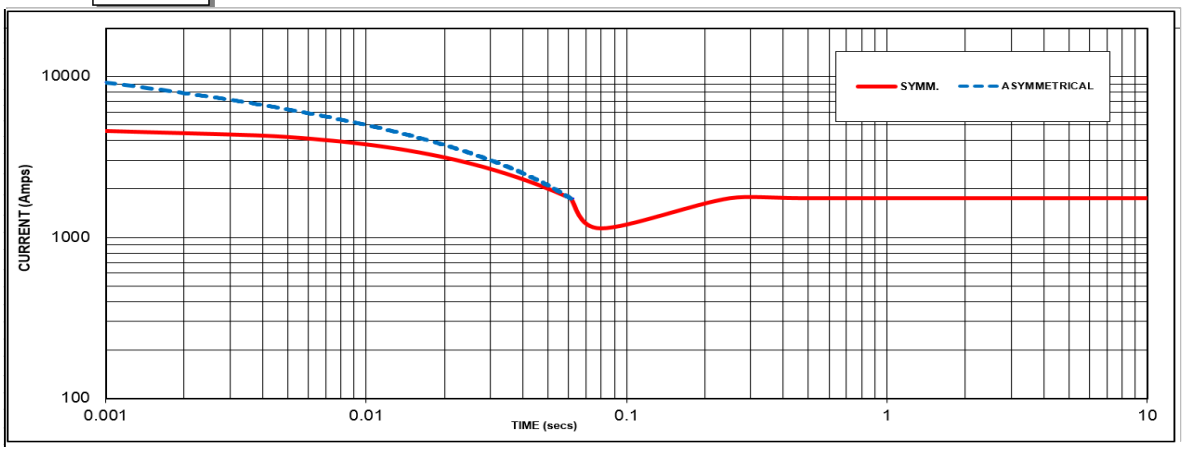
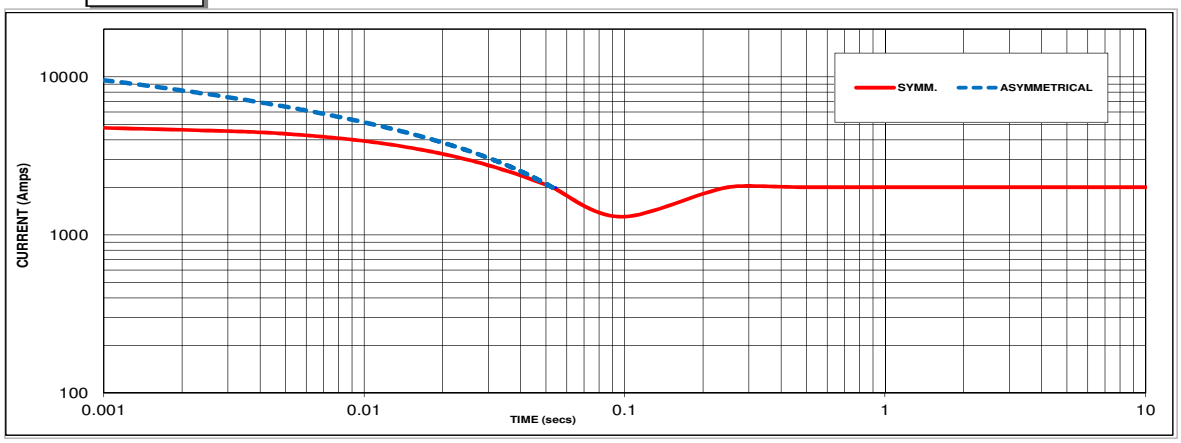
Three-phase Short Circuit Decrement Curve

50Hz



Sustained Short Circuit = 1750 Amps

60Hz



Sustained Short Circuit = 2000 Amps

Note 1
The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		**60Hz**	
Voltage	Factor	Voltage	Factor
380V	X 1.00	416V	X 1.00
400V	X 1.05	440V	X 1.06
415V	X 1.09	460V	X 1.10
440V	X 1.16	480V	X 1.15

The sustained current value is constant irrespective of voltage level

Note 2
The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3
Curves are drawn for Star connected machines under no-load excitation at rated speeds. For other connection the following multipliers should be applied to current values as shown :
Parallel Star = Curve current value X 2
Series Delta = Curve current value X 1.732

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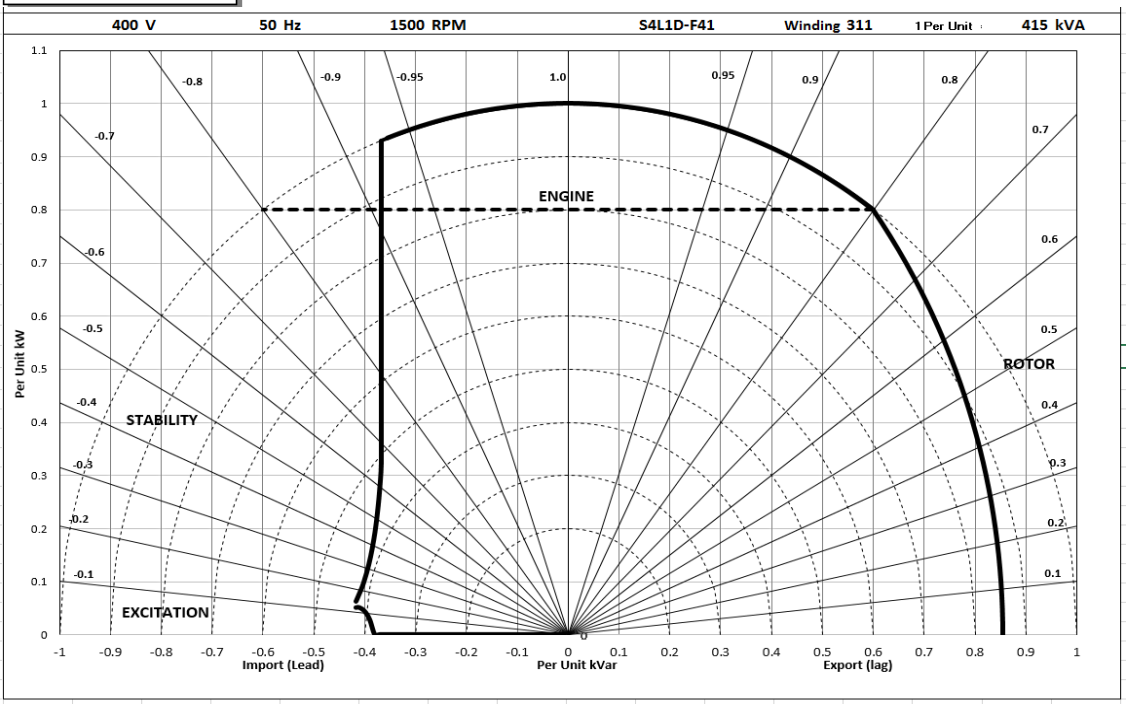
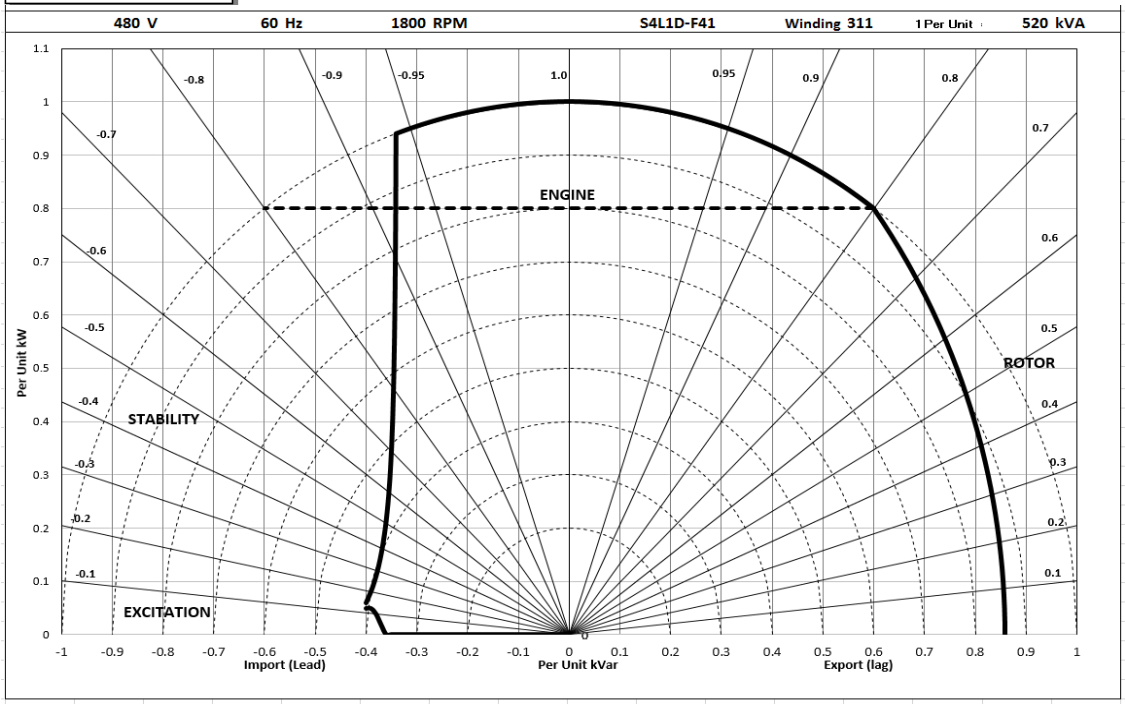
Typical Alternator Operating Charts

400V/50Hz



480V/60Hz



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RATINGS AT 0.8 POWER FACTOR

	Class - Temp Rise	Standby - 163/27°C				Standby - 150/40°C				Cont. H - 125/40°C				Cont. F - 105/40°C			
50 Hz	Series Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	kVA	425	465	455	440	415	445	445	430	400	415	415	400	370	380	380	370
	kW	340	372	364	352	332	356	356	344	320	332	332	320	296	304	304	296
	Efficiency (%)	92.8	92.6	92.9	93.4	92.9	92.9	93.1	93.5	93.1	93.2	93.4	93.8	93.5	93.6	93.8	94.0
	kW Input	366	402	392	377	357	383	383	368	344	356	355	341	317	325	324	315

60 Hz	Series Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	kVA	500	550	550	575	485	535	535	555	455	500	500	520	420	465	465	480
	kW	400	440	440	460	388	428	428	444	364	400	400	416	336	372	372	384
	Efficiency (%)	92.9	92.7	93.0	93.0	93.0	92.9	93.2	93.2	93.4	93.2	93.5	93.5	93.7	93.6	93.8	93.8
	kW Input	431	475	473	495	417	461	459	476	390	429	428	445	359	398	397	409

De-Rates

All values tabulated above are subject to the following reductions:

- 5% when air inlet filters are fitted
- 3% for every 500 meters by which the operating altitude exceeds 1000 meters above mean sea level
- 3% for every 5°C by which the operational ambient temperature exceeds 40°C
- For any other operating conditions impacting the cooling circuit please refer to applications

Note: Requirement for operating in an ambient exceeding 60°C and altitude exceeding 4000 meters must be referred to applications.

Dimensional and Torsional Drawing

For dimensional and torsional information please refer to the alternator General Arrangement and rotor drawings available on our website (http://stamford-avk.com/)

Note: Continuous development of our products means that the information contained in our data sheets can change without notice, and specifications should always be confirmed with Cummins Generator Technologies prior to purchase.

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For General Enquiries:
info@cumminsgeneratortechnologies.com

Generator Technologies

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S4LID-E41 Wdg.311 - Technical Data Sheet

Standards

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Alternators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

Excitation and Voltage Regulators

Excitation System					
AVR Type	AS440	MX341	MX321		
Voltage Regulation	± 1%	± 1%	± 0.5%		with 4% Engine Governing
Excitation Type	Self-Excited	PMG	PMG		

No Load Excitation Voltage (V)	12 - 9
No Load Excitation Current (A)	0.7 - 0.5
Full Load Excitation Voltage (V)	41 - 39
Full Load Excitation Current (A)	2.3 - 2.2
Exciter Time Constant (seconds)	0.105

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Electrical Data								
Insulation System	Class H							
Stator Winding	Double Layer Lap							
Winding Pitch	Two Thirds							
Winding Leads	12							
Winding Number	311							
Number of Poles	4							
IP Rating	IP23							
RFI Suppression	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. Refer to factory for others							
Waveform Distortion	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
Short Circuit Ratio	1/Xd							
Steady State X/R Ratio	13.56							
	50 Hz				60 Hz			
Telephone Interference	THF<2%				TIF<50			
Cooling Air	0.8 m³/sec				0.96 m³/sec			
Voltage Star	380	400	415	440	416	440	460	480
kVA Base Rating (Class H) for Reactance Values	350	360	360	350	400	435	440	455
Saturated Values in Per Unit at Base Ratings and Voltages								
Xd Dir. Axis Synchronous	3.01	2.79	2.59	2.24	3.47	3.38	3.12	2.97
X'd Dir. Axis Transient	0.20	0.19	0.17	0.15	0.21	0.20	0.19	0.18
X"d Dir. Axis Subtransient	0.14	0.13	0.12	0.11	0.15	0.14	0.13	0.12
Xq Quad. Axis Reactance	2.57	2.39	2.22	1.92	2.92	2.84	2.62	2.49
X"q Quad. Axis Subtransient	0.36	0.33	0.31	0.27	0.41	0.40	0.37	0.35
XL Stator Leakage Reactance	0.07	0.06	0.06	0.05	0.08	0.08	0.08	0.07
X2 Negative Sequence Reactance	0.24	0.23	0.21	0.18	0.28	0.27	0.25	0.24
X0 Zero Sequence Reactance	0.10	0.09	0.09	0.07	0.10	0.09	0.09	0.08
Unsaturated Values in Per Unit at Base Ratings and Voltages								
Xd Dir. Axis Synchronous	3.61	3.35	3.11	2.69	4.17	4.05	3.75	3.56
X'd Dir. Axis Transient	0.23	0.21	0.20	0.17	0.24	0.23	0.21	0.20
X"d Dir. Axis Subtransient	0.17	0.16	0.15	0.13	0.17	0.17	0.15	0.15
Xq Quad. Axis Reactance	2.65	2.46	2.29	1.98	3.00	2.92	2.70	2.57
X"q Quad. Axis Subtransient	0.43	0.40	0.37	0.32	0.49	0.48	0.44	0.42
XL Stator Leakage Reactance	0.08	0.07	0.07	0.06	0.10	0.09	0.09	0.08
Xlr Rotor Leakage Reactance	0.12	0.11	0.10	0.09	0.13	0.13	0.12	0.11
X2 Negative Sequence Reactance	0.29	0.27	0.25	0.22	0.33	0.32	0.30	0.29
X0 Zero Sequence Reactance	0.12	0.11	0.10	0.09	0.11	0.11	0.10	0.10

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Time Constants (Seconds)		
T'd TRANSIENT TIME CONST.	0.08	
T''d SUB-TRANSTIME CONST.	0.019	
T'do O.C. FIELD TIME CONST.	1.7	
Ta ARMATURE TIME CONST.	0.018	
T''q SUB-TRANSTIME CONST.	0.0079	
Resistances in Ohms (Ω) at 22^{0}C		
Stator Winding Resistance (Ra), per phase for series connected	0.009	
Rotor Winding Resistance (Rf)	1.19	
Exciter Stator Winding Resistance	18	
Exciter Rotor Winding Resistance per phase	0.068	
PMG Phase Resistance (Rpmg) per phase	1.9	
Positive Sequence Resistance (R1)	0.01125	
Negative Sequence Resistance (R2)	0.01296	
Zero Sequence Resistance (R0)	0.01125	
Saturation Factors	400V	480V
SG1.0	0.32	0.33
SG1.2	1.3	1.32
Mechanical Data		
Shaft and Keys	All alternator rotors are dynamically balanced to better than BS6861: Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.	
	1 Bearing	2 Bearings
SAE Adaptor	SAE 0.5, 1	N/A
Moment of Inertia	4.6331kgm^2	N/A
Weight Wound Stator	470kg	N/A
Weight Wound Rotor	400kg	N/A
Weight Complete Alternator	1024kg	N/A
Shipping weight in a Crate	1095kg	N/A
Packing Crate Size	155 x 87 x 107 (cm)	N/A
Maximum Over Speed	2250 RPM for two minutes	
Bearing Drive End	N/A	N/A
Bearing Non-Drive End	Ball 6314	N/A

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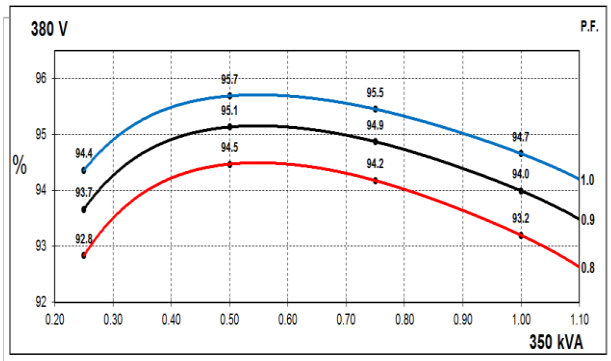
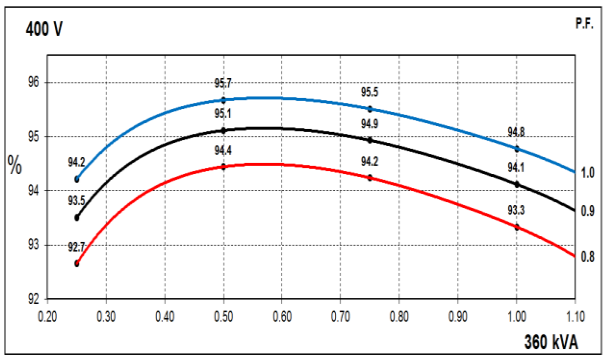
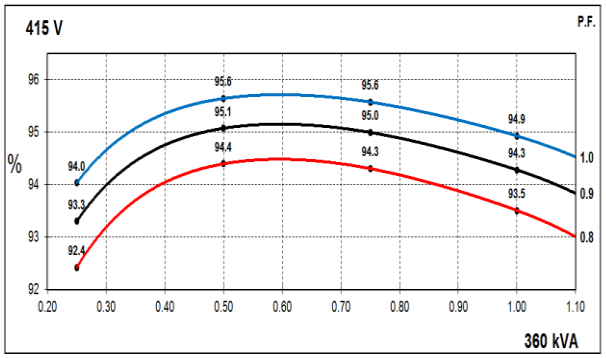
S4LID-E41 Wdg.311

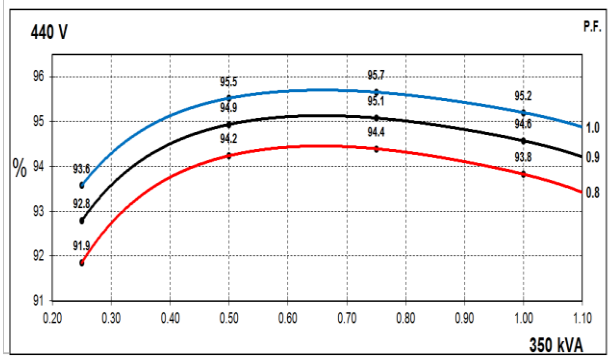
THREE PHASE EFFICIENCY CURVES

50Hz

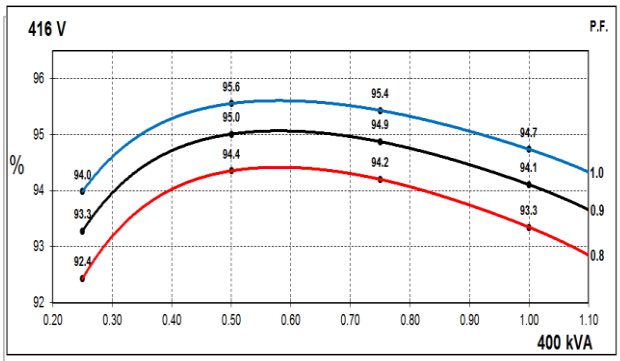


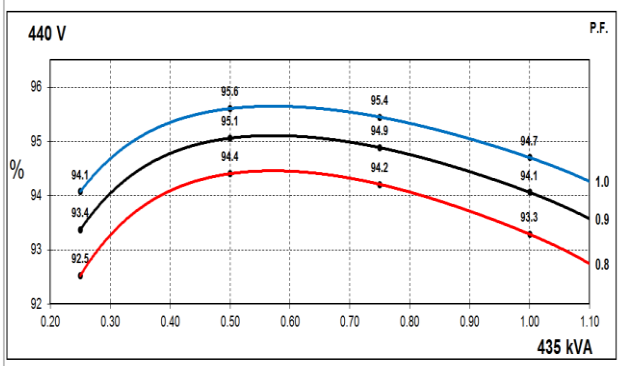


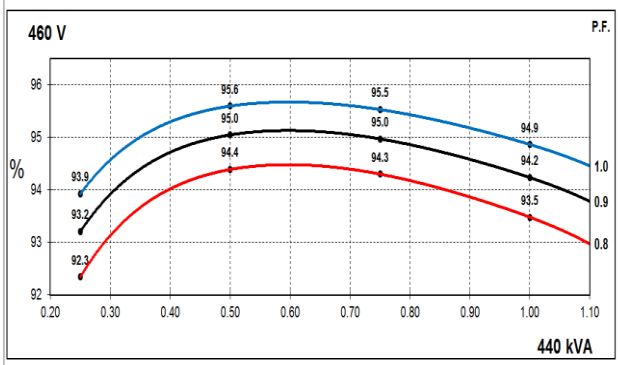


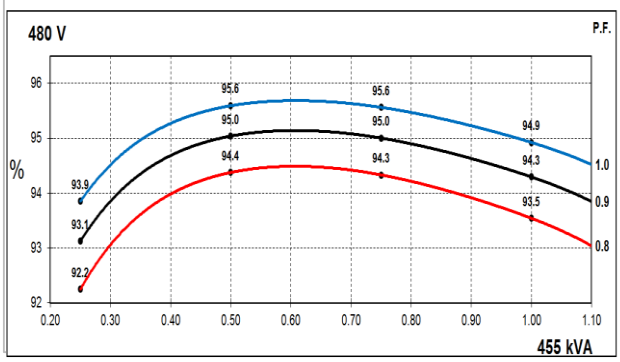


60Hz









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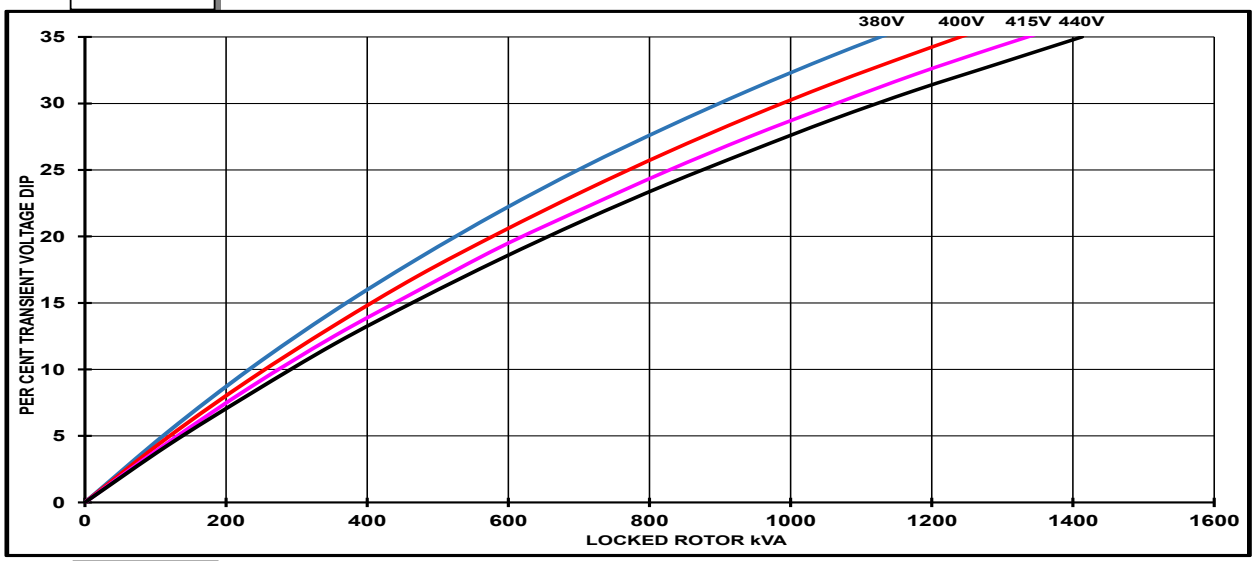
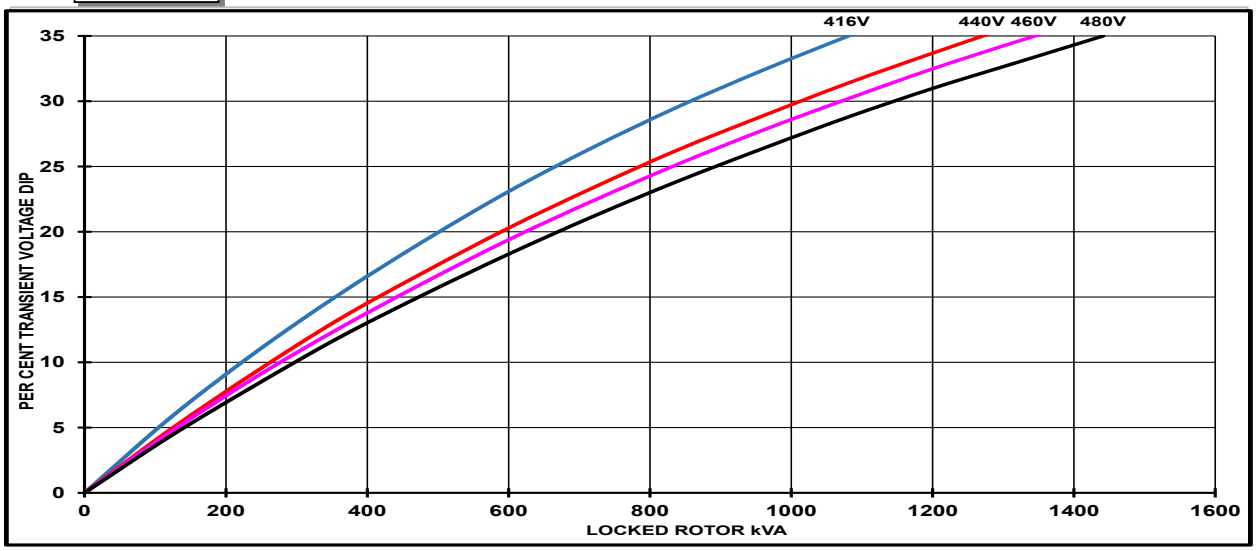
S4LID-E41 Wdg.311

Locked Rotor Motor Starting Curves - Separately Excited

50Hz



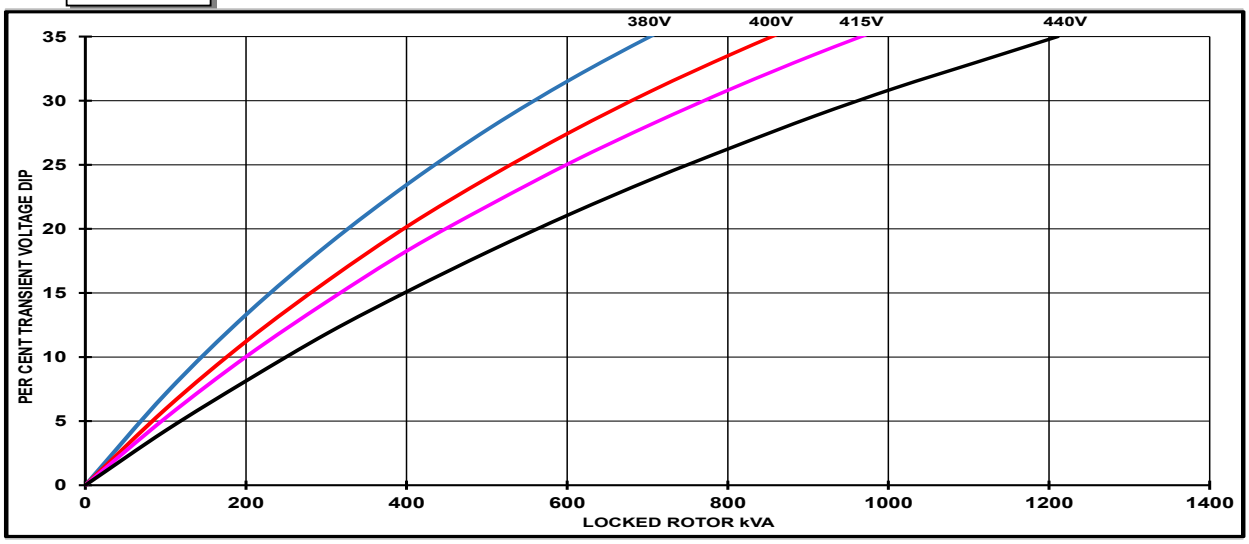
60Hz



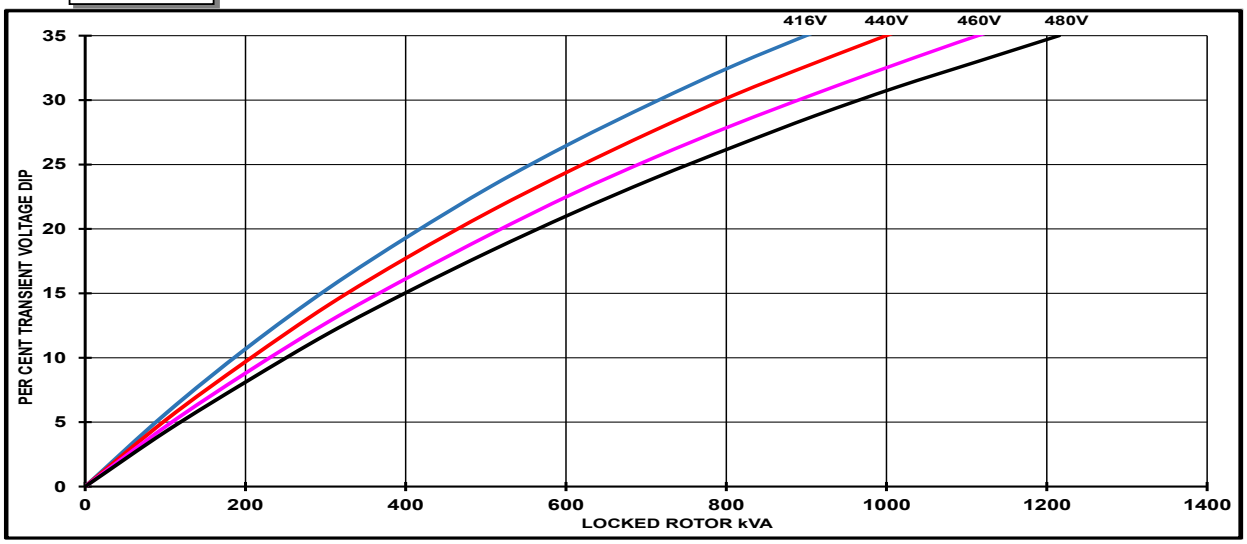
Transient Voltage Dip Scaling Factor		Transient Voltage Rise Scaling Factor
PF	Factor	For voltage rise multiply voltage dip by 1.25
< 0.5	1	
0.5	0.97	
0.6	0.93	
0.7	0.9	
0.8	0.85	
0.9	0.83	

Locked Rotor Motor Starting Curves - Self Excited

50Hz



60Hz



Transient Voltage Dip Scaling Factor		Transient Voltage Rise Scaling Factor
PF	Factor	For voltage rise multiply voltage dip by 1.25
< 0.5	1	
0.5	0.97	
0.6	0.93	
0.7	0.9	
0.8	0.85	
0.9	0.83	

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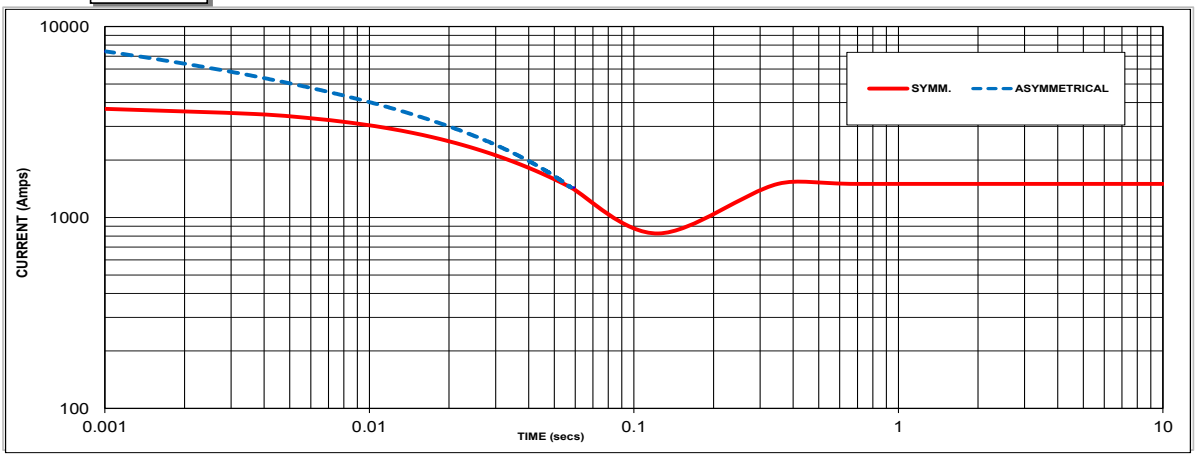
S4LID-E41 Wdg.311

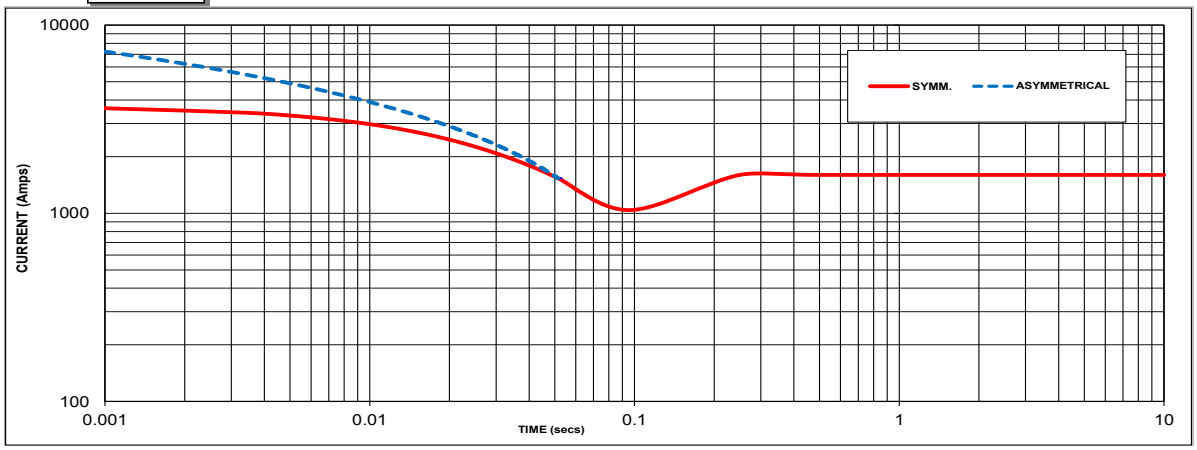
Three-phase Short Circuit Decrement Curve

50Hz



Sustained Short Circuit = 1500 Amps

60Hz



Sustained Short Circuit = 1600 Amps

Note 1
The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		**60Hz**	
Voltage	Factor	Voltage	Factor
380V	X 1.00	416V	X 1.00
400V	X 1.05	440V	X 1.06
415V	X 1.09	460V	X 1.10
440V	X 1.16	480V	X 1.15

The sustained current value is constant irrespective of voltage level

Note 2
The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3
Curves are drawn for Star connected machines under no-load excitation at rated speeds. For other connection the following multipliers should be applied to current values as shown :
Parallel Star = Curve current value X 2
Series Delta = Curve current value X 1.732

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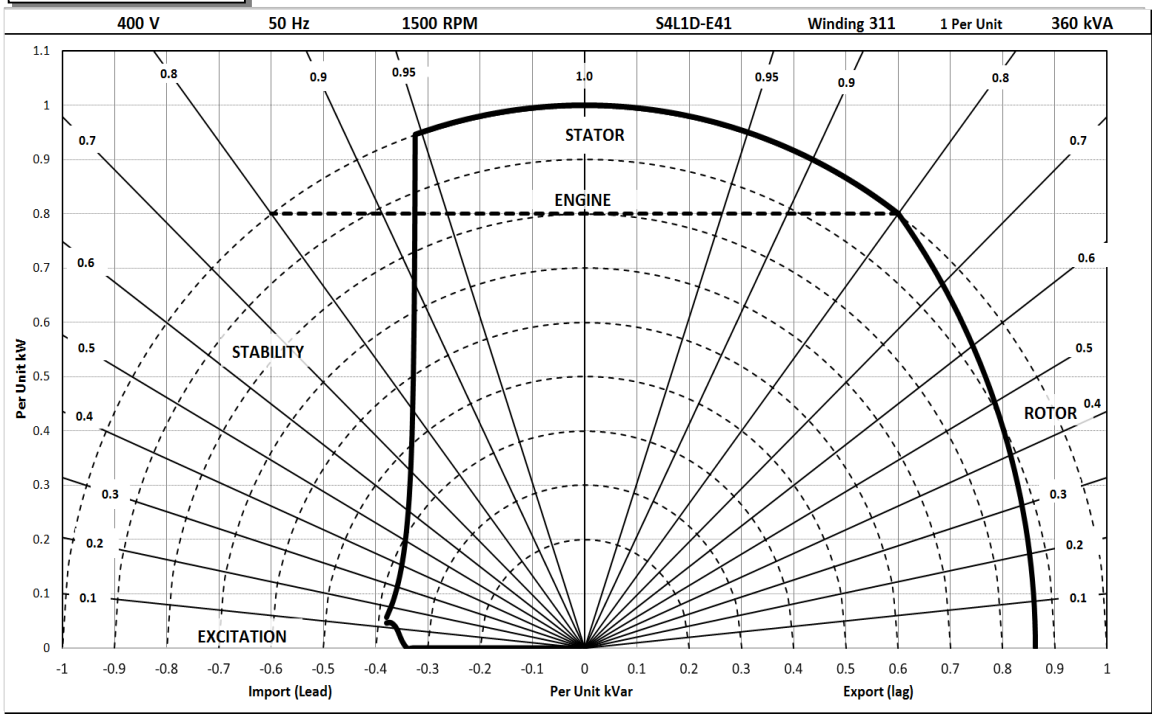
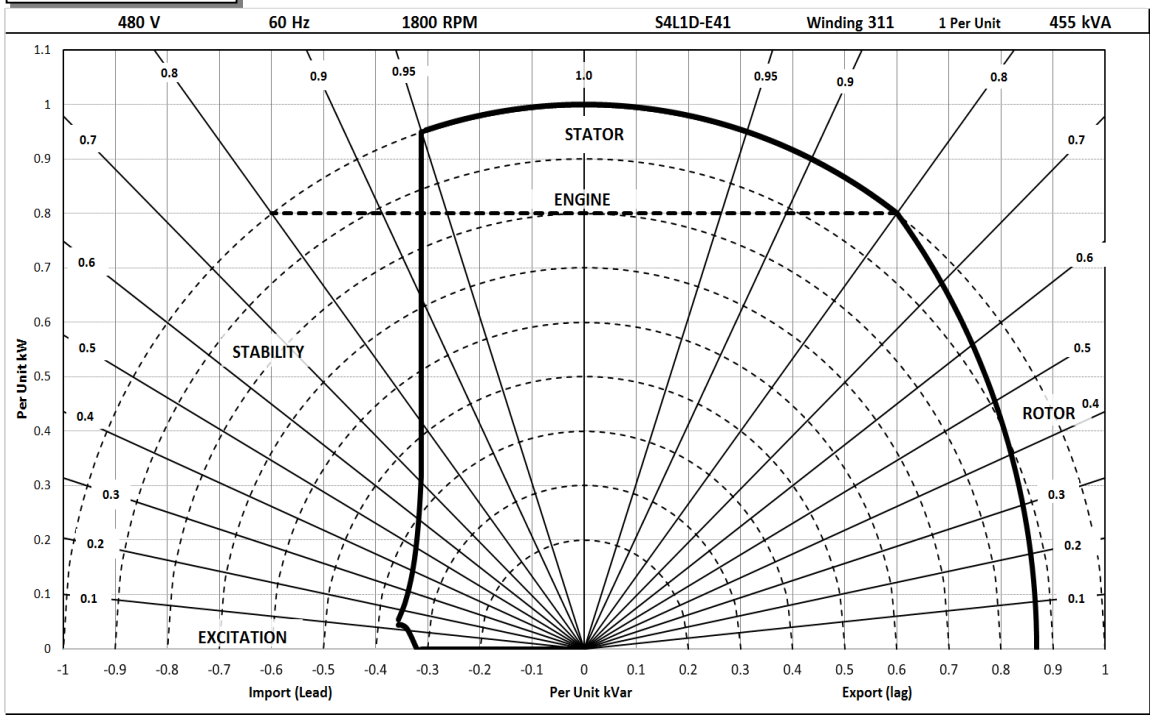
S4LID-E41 Wdg.311

Typical Alternator Operating Charts

400V/50Hz



480V/60Hz



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S4LID-E41 Wdg.311

RATINGS AT 0.8 POWER FACTOR

	Class - Temp Rise	Standby - 163/27°C				Standby - 150/40°C				Cont. H - 125/40°C				Cont. F - 105/40°C			
50 Hz	Series Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	kVA	380	415	400	380	370	385	385	370	350	360	360	350	320	325	325	320
	kW	304	332	320	304	296	308	308	296	280	288	288	280	256	260	260	256
	Efficiency (%)	92.7	92.5	93.0	93.5	92.9	93.0	93.2	93.6	93.2	93.3	93.5	93.8	93.6	93.8	93.9	94.1
	kW Input	328	359	344	325	319	331	331	316	300	309	308	298	274	277	277	272

60 Hz	Series Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	kVA	435	470	475	490	420	460	460	475	400	435	440	455	365	395	400	410
	kW	348	376	380	392	336	368	368	380	320	348	352	364	292	316	320	328
	Efficiency (%)	92.9	92.9	93.1	93.2	93.1	93.0	93.3	93.3	93.4	93.3	93.5	93.5	93.7	93.7	93.9	93.9
	kW Input	374	405	408	421	361	396	395	407	343	373	377	389	312	337	341	349

De-Rates

All values tabulated above are subject to the following reductions:

- 5% when air inlet filters are fitted
- 3% for every 500 meters by which the operating altitude exceeds 1000 meters above mean sea level
- 3% for every 5°C by which the operational ambient temperature exceeds 40°C
- For any other operating conditions impacting the cooling circuit please refer to applications

Note: Requirement for operating in an ambient exceeding 60°C and altitude exceeding 4000 meters must be referred to applications.

Dimensional and Torsional Drawing

For dimensional and torsional information please refer to the alternator General Arrangement and rotor drawings available on our website (http://stamford-avk.com/)

Note: Continuous development of our products means that the information contained in our data sheets can change without notice, and specifications should always be confirmed with Cummins Generator Technologies prior to purchase.

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news.stamford-avk.com

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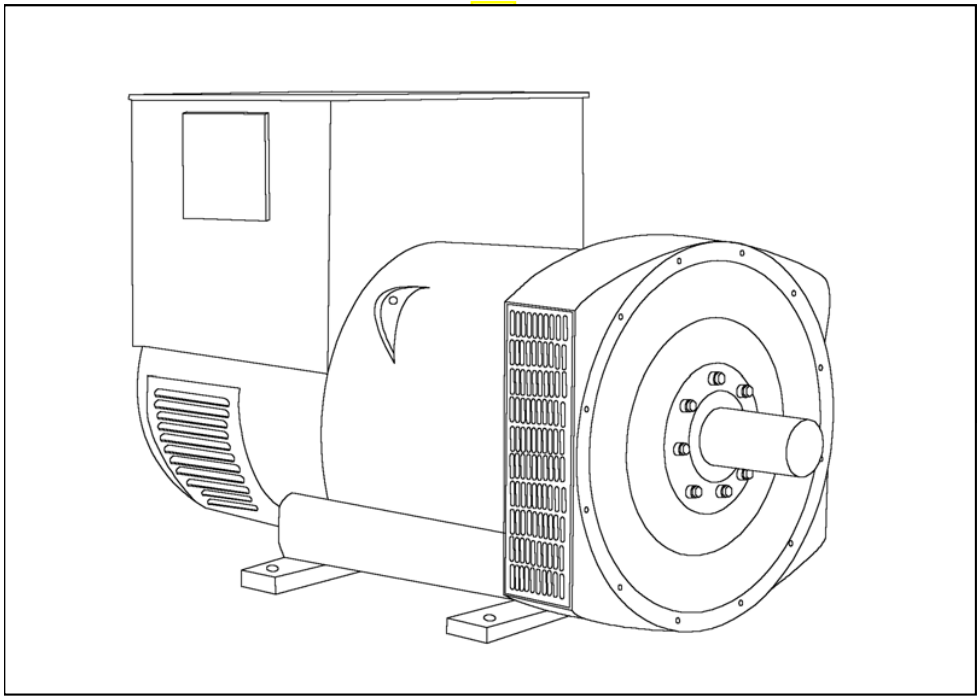
For General Enquiries:
info@cumminsgeneratortechnologies.com

Cummins Generator Technologies

STAMFORD®

HCI434E/444E - Winding 17

Technical Data Sheet



SPECIFICATIONS & OPTIONS

STANDARDS

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359.
Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

AS440 AVR - STANDARD

With this self-excited system the main stator provides power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.
The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling.
The AS440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.
The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.
An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.
If three-phase sensing is required with the PMG system the MX321 AVR must be used.
We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance.
Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th …) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.
All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

DE RATES

All values tabulated on page 6 are subject to the following reductions

5% when air inlet filters are fitted.
3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level.
3% for every 5 C by which the operational ambient temperature exceeds 40 C.
Note: Requirement for operating in an ambient exceeding 60 C must be referred to the factory.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

HCI434E/444E

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WINDING 17

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.		
A.V.R.	MX321	MX341	
VOLTAGE REGULATION	± 0.5 %	± 1.0 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 5)		

CONTROL SYSTEM	SELF EXCITED	
A.V.R.	AS440	
VOLTAGE REGULATION	± 1.0 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	WILL NOT SUSTAIN A SHORT CIRCUIT	

INSULATION SYSTEM	CLASS H	
PROTECTION	IP23	
RATED POWER FACTOR	0.8	
STATOR WINDING	DOUBLE LAYER LAP	
WINDING PITCH	TWO THIRDS	
WINDING LEADS	12	
STATOR WDG. RESISTANCE	0.015 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED	
ROTOR WDG. RESISTANCE	1.19 Ohms at 22°C	
EXCITER STATOR RESISTANCE	18 Ohms at 22°C	
EXCITER ROTOR RESISTANCE	0.068 Ohms PER PHASE AT 22°C	
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. refer to factory for others	
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%	
MAXIMUM OVERSPEED	2250 Rev/Min	
BEARING DRIVE END	BALL. 6317 (ISO)	
BEARING NON-DRIVE END	BALL. 6314 (ISO)	
	1 BEARING	2 BEARING
WEIGHT COMP. GENERATOR	1024 kg	1030 kg
WEIGHT WOUND STATOR	470 kg	470 kg
WEIGHT WOUND ROTOR	400 kg	377 kg
WR² INERTIA	4.6331 kgm^2	4.4343 kgm^2
SHIPPING WEIGHTS in a crate	1095 kg	1100 kg
PACKING CRATE SIZE	155 x 87 x 107(cm)	155 x 87 x 107(cm)
TELEPHONE INTERFERENCE	THF<2%	TIF<50
COOLING AIR	0.99 m³/sec 2100 cfm	
VOLTAGE SERIES STAR	600V	
VOLTAGE PARALLEL STAR	300V	
VOLTAGE SERIES DELTA	346V	
kVA BASE RATING FOR REACTANCE VALUES	440	
Xd DIR. AXIS SYNCHRONOUS	2.67	
X'd DIR. AXIS TRANSIENT	0.18	
X"d DIR. AXIS SUBTRANSIENT	0.13	
Xq QUAD. AXIS REACTANCE	2.24	
X"q QUAD. AXIS SUBTRANSIENT	0.31	
X_L LEAKAGE REACTANCE	0.06	
X_2 NEGATIVE SEQUENCE	0.21	
X_0 ZERO SEQUENCE	0.07	
REACTANCES ARE SATURATED	VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED	
T'd TRANSIENT TIME CONST.	0.08s	
T"d SUB-TRANSTIME CONST.	0.019s	
T'do O.C. FIELD TIME CONST.	1.7s	
Ta ARMATURE TIME CONST.	0.018s	
SHORT CIRCUIT RATIO	1/Xd	

HCI434E/444E

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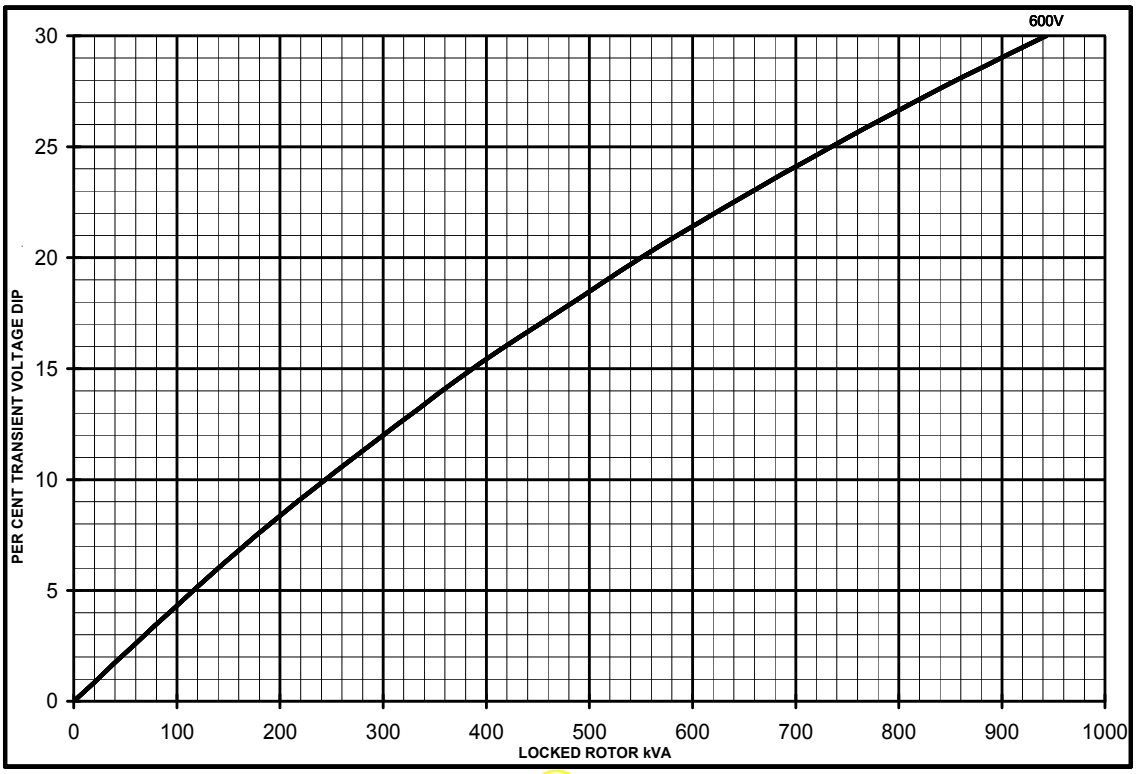
Winding 17

SX

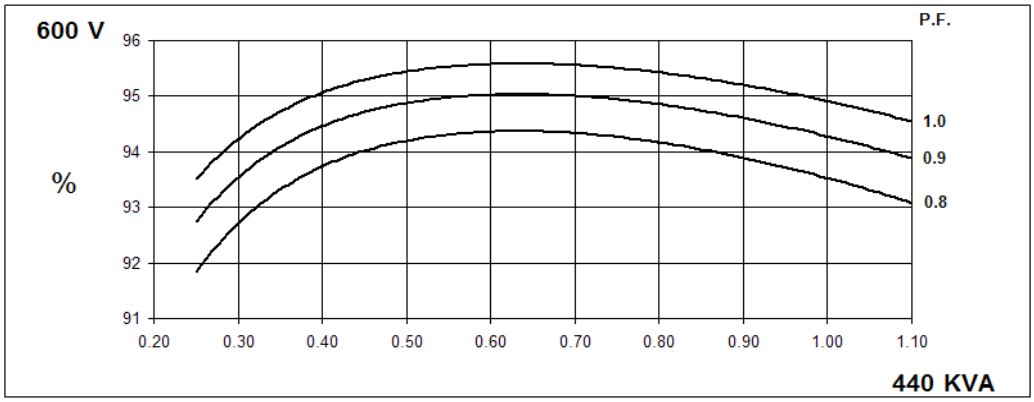
Locked Rotor Motor Starting Curves



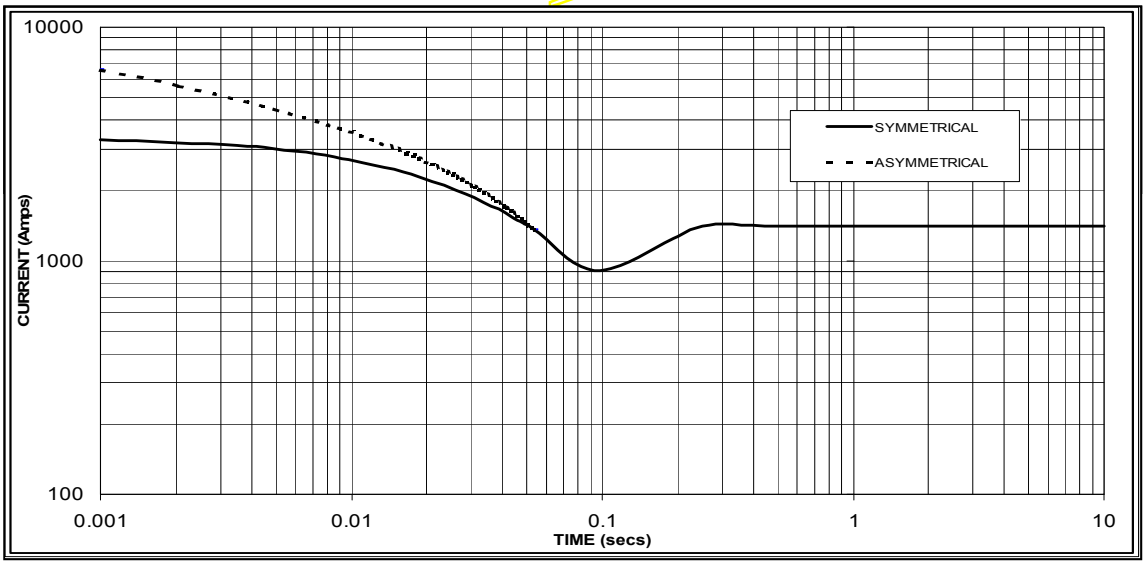
MX

STAMFORD

THREE PHASE EFFICIENCY CURVES



Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed Based on star (wye) connection.



Sustained Short Circuit = 1400 Amps

Note
The following multiplication factor should be used to convert the values from curve for the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

HCI434E/444E

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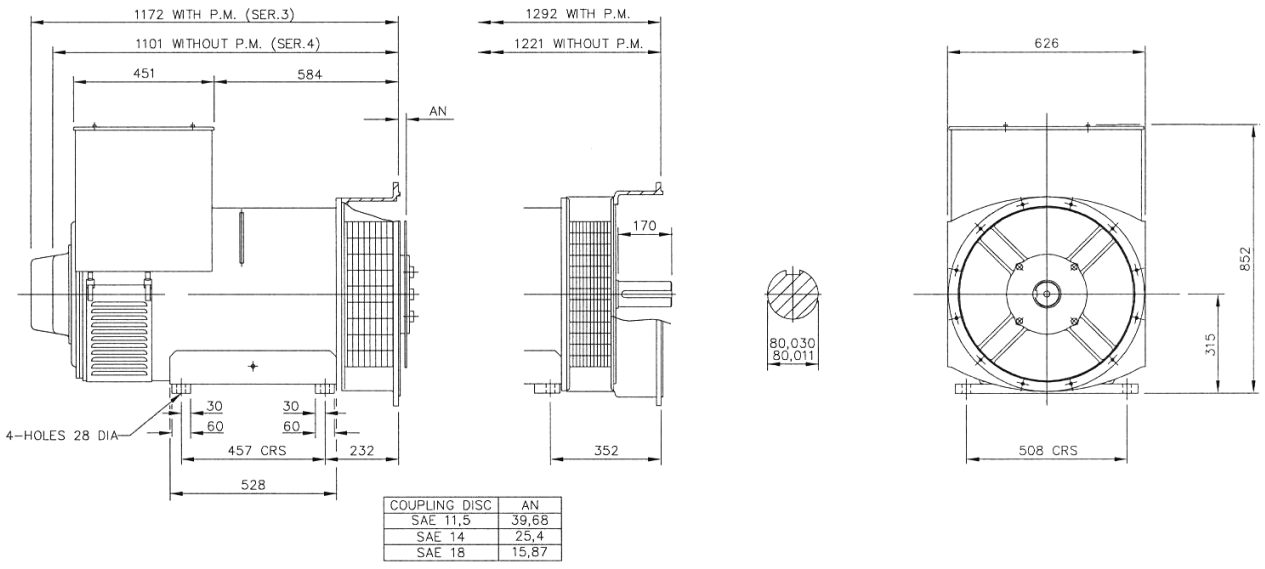
Winding 17 / 0.8 Power Factor

60Hz

RATINGS

Class - Temp Rise	Cont. F - 105/40°C	Cont. H - 125/40°C	Standby - 150/40°C	Standby - 163/27°C
Series Star (V)	600	600	600	600
Parallel Star (V)	300	300	300	300
Series Delta (V)	346	346	346	346
kVA	400	440	460	475
kW	320	352	368	380
Efficiency (%)	93.9	93.5	93.3	93.2
kW Input	341	376	394	408

DIMENSIONS



COUPLING DISC	AN
SAE 11,5	39,68
SAE 14	25,4
SAE 18	15,87

APPROVED DOCUMENT

STAMFORD

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www.cumminsgeneratortechnologies.com

DSEGenset

DSE

DSE7410/20

AUTO START & AUTO MAINS FAILURE MODULES

FEATURES

The DSE7410 is an Auto Start Control Module and the DSE7420 is an Auto Mains (Utility) Failure Control Module suitable for a wide variety of single, diesel or gas, gen-set applications.

A sophisticated module monitoring an extensive number of engine parameters, the DSE74xx will annunciate warnings, shutdown and engine status information on the back-lit LCD screen, illuminated LED, remote PC, audible alarm and via SMS text alerts. The module includes RS232, RS485 & Ethernet ports as well as dedicated terminals for system expansion.

The DSE7400 Series modules are compatible with electronic (CAN) and non-electronic (magnetic pick-up/alternator sensing) engines and offer a comprehensive number of flexible inputs, outputs and extensive engine protections so the system can be easily adapted to meet the most demanding industry paralleling requirements.

The modules can be easily configured using the DSE Configuration Suite Software. Selected front panel editing is also available.

ENVIRONMENTAL TESTING STANDARDS

ELECTRO-MAGNETIC COMPATIBILITY
BS EN 61000-6-2
EMC Generic Immunity Standard for the Industrial Environment
BS EN 61000-6-4
EMC Generic Emission Standard for the Industrial Environment

ELECTRICAL SAFETY
BS EN 60950
Safety of Information Technology Equipment, including Electrical Business Equipment

TEMPERATURE
BS EN 60068-2-1
Ab/Ae Cold Test -30 °C
BS EN 60068-2-2
Bb/Be Dry Heat +70 °C

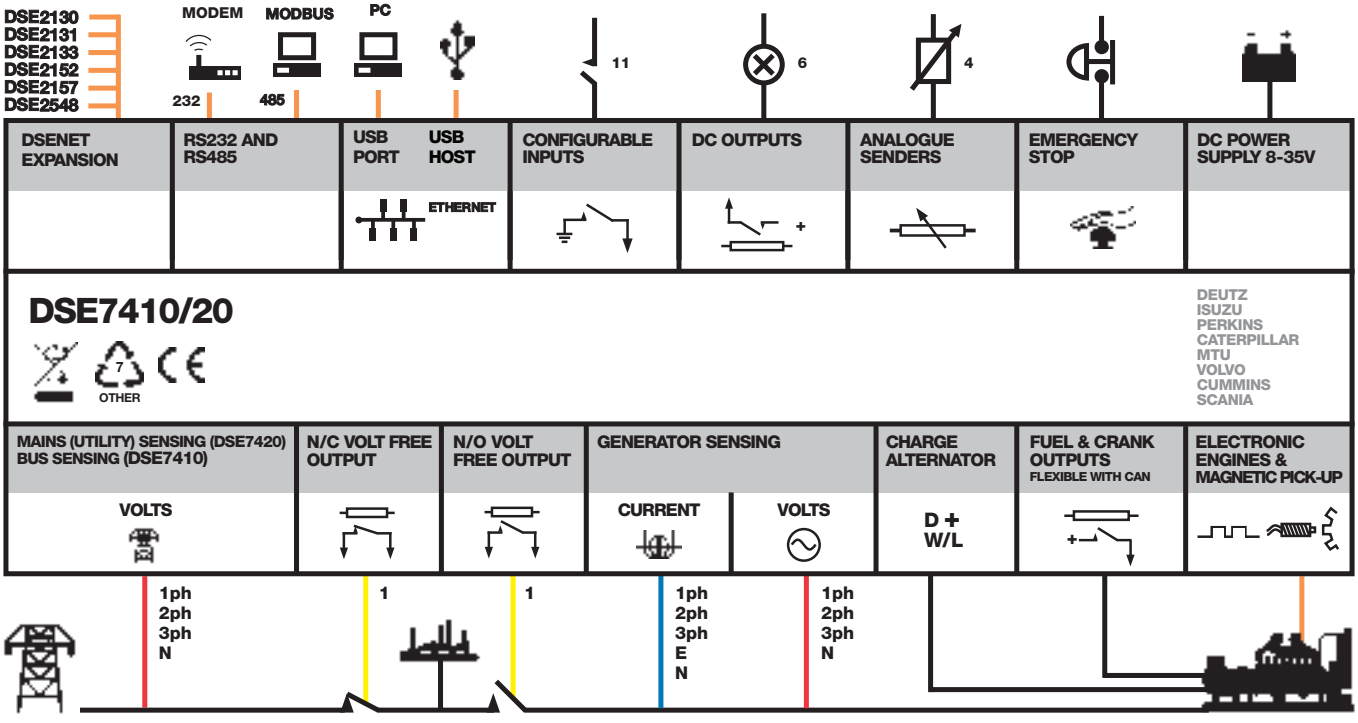
VIBRATION
BS EN 60068-2-6
Ten sweeps in each of three major axes
5 Hz to 8 Hz @ +/-7.5 mm,
8 Hz to 500 Hz @ 2 gn

HUMIDITY
BS EN 60068-2-30
Db Damp Heat Cyclic 20/55 °C
@ 95% RH 48 Hours
BS EN 60068-2-78
Cab Damp Heat Static 40 °C
@ 93% RH 48 Hours

SHOCK
BS EN 60068-2-27
Three shocks in each of three major axes
15 gn in 11 mS

DEGREES OF PROTECTION PROVIDED BY ENCLOSURES
BS EN 60529
IP65 - Front of module when installed into the control panel with the supplied sealing gasket.

COMPREHENSIVE FEATURE LIST TO SUIT A WIDE VARIETY OF GEN-SET APPLICATIONS



ISSUE 1

DSEGenset

DSE

DSE7410/20

AUTO START & AUTO MAINS FAILURE MODULES

FEATURES

DSE7420

DSE7410

KEY FEATURES

- Configurable inputs (11)
- Configurable outputs (8)
- Voltage measurement
- Mains (utility) failure detection
- Dedicated load test button
- kW overload alarms
- Comprehensive electrical protection
- RS232, RS485 & Ethernet remote communications
- Modbus RTU/TCP
- PLC functionality
- Multi event exercise timer
- Back-lit LCD 4-line text display
- Multiple display languages
- Automatic start/Manual start
- Audible alarm
- Fixed and flexible LED indicators
- Event log (250)
- Engine protection
- Fault condition notification to a designated PC
- Front panel mounting
- Protected front panel programming
- Configurable alarms and timers
- Configurable start and stop timers
- Five key menu navigation
- Front panel editing with PIN protection
- 3 configurable maintenance alarms
- CAN and magnetic pick-up/Alt. sensing
- Fuel usage monitor and low fuel alarms
- Charge alternator failure alarm
- Manual speed control (on compatible CAN engines)
- Manual fuel pump control
- “Protections disabled” feature
- Reverse power protection
- Power monitoring (kW h, kV Ar, kV A h, kV Ar h)
- Load switching (load shedding and dummy load outputs)
- Automatic load transfer (DSE7420)
- Unbalanced load protection
- Independent earth fault trip
- Fully configurable via DSE Configuration Suite PC software
- Configurable display languages
- Remote SCADA monitoring via DSE Configuration Suite PC software
- Advanced SMS messaging (additional external modem required)
- Start & stop capability via SMS messaging
- Additional display screens to help with modem diagnostics
- DSENet® expansion
- Integral PLC editor

KEY BENEFITS

- RS232, RS485 & Ethernet can be used at the same time
- DSENet® connection for system expansion
- PLC functionality
- Five step dummy load support
- Five step load shedding support
- High number of inputs and outputs
- Worldwide language support
- Direct USB connection to PC
- Ethernet monitoring
- USB host
- Data logging & trending

RELATED MATERIALS

TITLE	PART NO’S
DSE7410 Installation Instructions	053-085
DSE7420 Installation Instructions	053-088
DSE74xx Quick Start Guide	057-162
DSE74xx Operator Manual	057-161
DSE74xx PC Configuration Suite Manual	057-160

SPECIFICATION

DC SUPPLY

CONTINUOUS VOLTAGE RATING
8 V to 35 V Continuous

CRANKING DROPOUTS
Able to survive 0 V for 50 mS, providing supply was at least 10 V before dropout and supply recovers to 5 V. This is achieved without the need for internal batteries

MAXIMUM OPERATING CURRENT
260 mA at 12 V, 130 mA at 24 V

MAXIMUM STANDBY CURRENT
120 mA at 12 V, 65 mA at 24 V

CHARGE FAIL/EXCITATION RANGE
0 V to 35 V

OUTPUTS

OUTPUT A (FUEL)
15 A DC at supply voltage

OUTPUT B (START)
15 A DC at supply voltage

OUTPUTS C & D
8 A AC at 250 V AC (Volt free)

AUXILIARY OUTPUTS E,F,G,H,I & J
2 A DC at supply voltage

GENERATOR

VOLTAGE RANGE
15 V to 333 V AC (L-N)

FREQUENCY RANGE
3.5 Hz to 75 Hz

MAINS (UTILITY) (DSE7420)

VOLTAGE RANGE
15 V to 333 V AC (L-N)

FREQUENCY RANGE
3.5 Hz to 75 Hz

BUS (DSE7410)

VOLTAGE RANGE
15 V to 333 V AC (L-N)

FREQUENCY RANGE
3.5 Hz to 75 Hz

MAGNETIC PICK UP

VOLTAGE RANGE
+/- 0.5 V to 70 V

FREQUENCY RANGE
10,000 Hz (max)

DIMENSIONS

OVERALL
240 mm x 172 mm x 57 mm
9.4” x 6.8” x 2.2”

PANEL CUTOUT
220 mm x 160 mm
8.7” x 6.3”

MAXIMUM PANEL THICKNESS
8 mm
0.3”

STORAGE TEMPERATURE RANGE
-40 °C to +85 °C

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Registered in England & Wales No.01319649
VAT No.316923457

055-108/01/12 (1)

Molded Case Circuit Breakers

Power Defense ™ UL Global Series

Part Number: PDG33G0600B2NJNNNNNN

Powering Business Worldwide

Datasheet creation date: 02/12/2019

PRODUCT VIEW *(Use Mouse to Rotate and Zoom)*

Eaton's Power Defense™ molded case circuit breakers, a globally rated platform designed to help keep your power system safe with latest protection technology. Engineered for the future: IoT and Industry 4.0 features such as built-in communications, advanced energy metering, and algorithms that signal breaker maintenance; zone selective interlock technology that clears faults quickly and locally; ArcFlash reduction options that help protect your people, and not to mention Eaton's best-inclass support and service.

Tech Data for Configured Product

Power Defense Catalog Number	PDG33G0600B2NJNNNNNN
Frame Size	Frame 3
Poles	3 Pole
Voltage	480V AC
Interruption or Breaking Capacity (Icu/Ics)	35kA
Continuous Current Rating (In)	600A
Trip Unit Type	PXR10
Trip Unit Options 1	LSI
Trip Unit Options 2	None
Indicating Accessories	None
Indicating Accessories Terminal	None
Tripping Accessories	None
Tripping Accessory Terminal	None
Tripping Accessory Voltage	None
Line Type Description	Option 1 - Standard Terminal
Line Conductor Options	(2) 2 - 500
Line Terminal Type	Aluminum
Load Type Description	Option 1 - Standard Terminal
Load Conductor Options	(2) 2 - 500
Load Terminal Type	Aluminum
Special Options - Type of Modification	None
Details	None
Additional Description	None

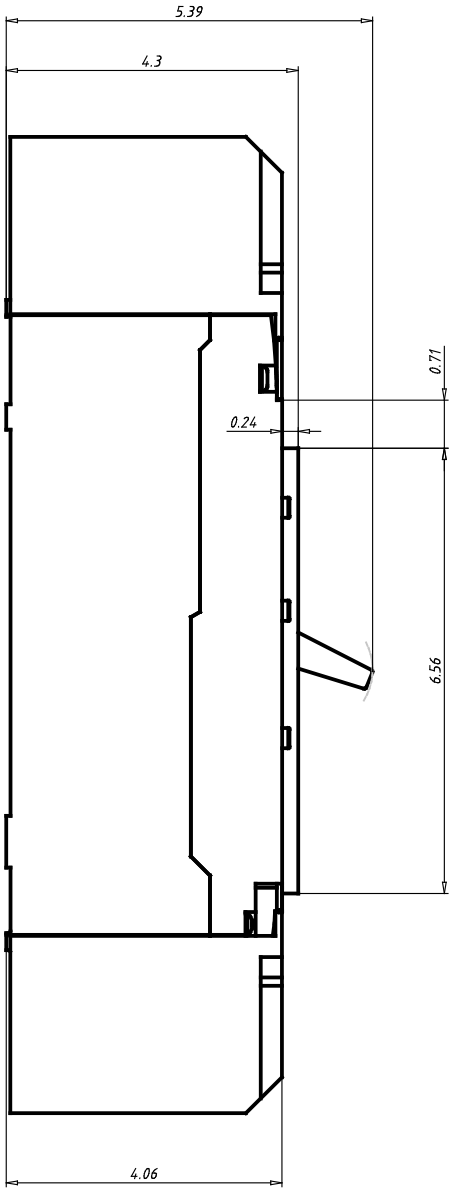
Molded Case Circuit Breakers

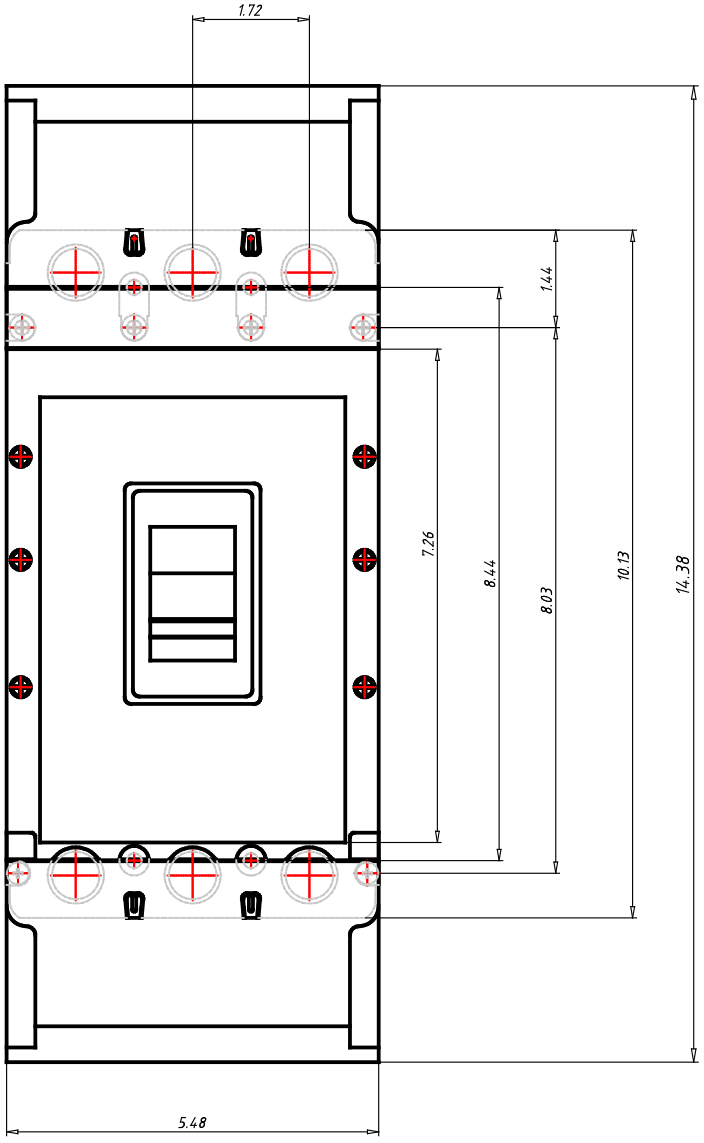
Power Defense ™ UL Global Series

Part Number: PDG33G0600B2NJNNNNNN

Datasheet creation date: 02/12/2019

Technical drawings





Molded Case Circuit Breakers

Power Defense ™ UL Global Series

Part Number: PDG33G0600B2NJNNNNNN

Powering Business Worldwide

Datasheet creation date: 02/12/2019

General Technical Data

Frame Rating (In)	600A
Reference Standard	UL489, CSA 22.2, IEC 60947-2 & GB
Number of poles	3
Neutral rating	-
Interruption Rating Designator	F / G / K / M / N / P
UL Interruption Rating to UL 489 (240Vac)	35 / 65 / 85 / 100 / 150 / 200kA
UL Interruption Rating to UL 489 (480Vac)	25 / 35 / 50 / 65(a) / 85 / 100kA
UL Interruption Rating to UL 489 (600Vac)	14 / 18 / 25 / 35 / 50 / 65kA
UL Interruption Rating to UL 489 (125/250Vdc)	
UL Current Limiting	N / N / N / N / Y / Y
Rated breaking capacity to IEC 60947-2 (220-240 Vac Icu)	35 / 55 / 85 / 100 / 150 / 200kA
Rated breaking capacity to IEC 60947-2 (220-240 Vac Ics)	35 / 55 / 85 / 100 / 100 / 150kA
Rated breaking capacity to IEC 60947-2 (380-415 Vac Icu)	25 / 36 / 50 / 70 / 70 / 100kA
Rated breaking capacity to IEC 60947-2 (380-415 Vac Ics)	25 / 36 / 50 / 53 / 70 / 70kA
Rated breaking capacity to IEC 60947-2 (440 Vac Icu)	25 / 30 / 35 / 50 / 70 / 100kA
Rated breaking capacity to IEC 60947-2 (440 Vac Ics)	20 / 22.5 / 35 / 40 / 50 / 50kA
Rated breaking capacity to IEC 60947-2 (525 Vac Icu)	18 / 20 / 25 / 30 / 35 / 40kA
Rated breaking capacity to IEC 60947-2 (525 Vac Ics)	5 / 7.5 / 10 / 15 / 25 / 25kA
Rated breaking capacity to IEC 60947-2 (690 Vac Icu)	- / 8 / 10 / 15 / 20 / 20kA
Rated breaking capacity to IEC 60947-2 (690 Vac Ics)	- / 4 / 5 /7. 5 / 10 / 10kA
Rated breaking capacity to IEC 60947-2 (125V DC Icu)	
Rated breaking capacity to IEC 60947-2 (250V DC 2P in series Ics)	10 / 10 / 10 / 22 / 22 / 22kA
Frequency	50/60Hz
Trip Unit Type	PXR10
Continuous Current Range	250 - 600A
100% UL489 Rated	Yes
Instantaneous/Short Circuit Range	2 - 10 In
Magnetic/Instantaneous Override	7200A
Dimensions H x W x D (inches)	10.125 x 5.47 x 4.297
Pole to pole distance inches	1,719
Approx Weight lbs	16
RoHS Compliance	Yes
UL File Number	E7819
Ambient Temp Calibration	
Derating at 50C	
Derating at 60C	
Derating at 70C	

1. 480Vac corresponds to 277Vac for 1P
2. 600Vac corresponds to 347Vac for 1P

Molded Case Circuit Breakers

Power Defense ™ UL Global Series

Part Number: PDG53K1200E3RNNNNNNN

Powering Business Worldwide

Datasheet creation date: 19/08/2019

PRODUCT VIEW *(Use Mouse to Rotate and Zoom)*

Eaton's Power Defense™ molded case circuit breakers, a globally rated platform designed to help keep your power system safe with latest protection technology. Engineered for the future: IoT and Industry 4.0 features such as built-in communications, advanced energy metering, and algorithms that signal breaker maintenance; zone selective interlock technology that clears faults quickly and locally; ArcFlash reduction options that help protect your people, and not to mention Eaton's best-inclass support and service.

Tech Data for Configured Product

Power Defense Catalog Number	PDG53K1200E3RNNNNNNN
Frame Size	Frame 5
Poles	3 Pole
Voltage	480V AC
Interruption or Breaking Capacity (Icu/Ics)	50kA
Continuous Current Rating (In)	1200A
Trip Unit Type	PXR20
Trip Unit Options 1	LSIG
Trip Unit Options 2	Relays
Indicating Accessories	None
Indicating Accessories Terminal	None
Tripping Accessories	None
Tripping Accessory Terminal	None
Tripping Accessory Voltage	None
Line Type Description	None
Line Conductor Options	N/A
Line Terminal Type	N/A
Load Type Description	None
Load Conductor Options	N/A
Load Terminal Type	N/A
Special Options - Type of Modification	None
Details	None
Additional Description	None

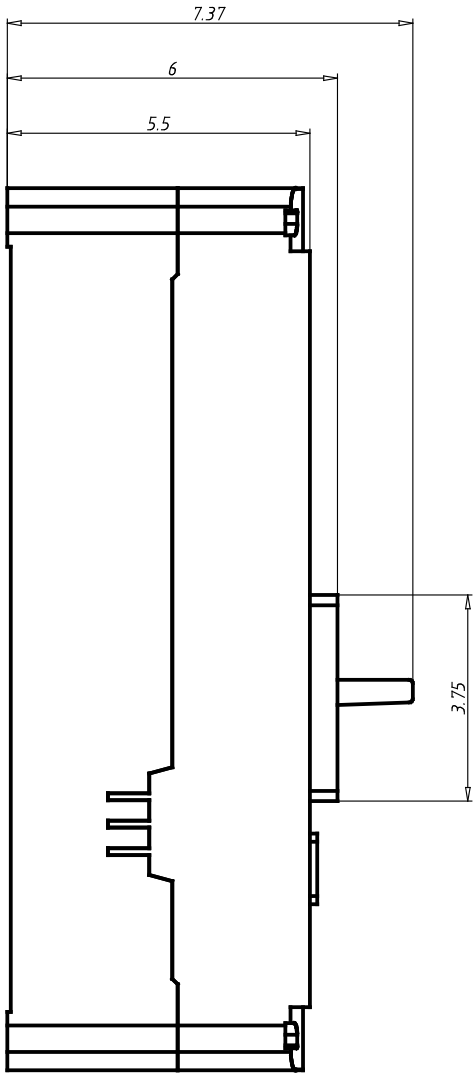
Molded Case Circuit Breakers

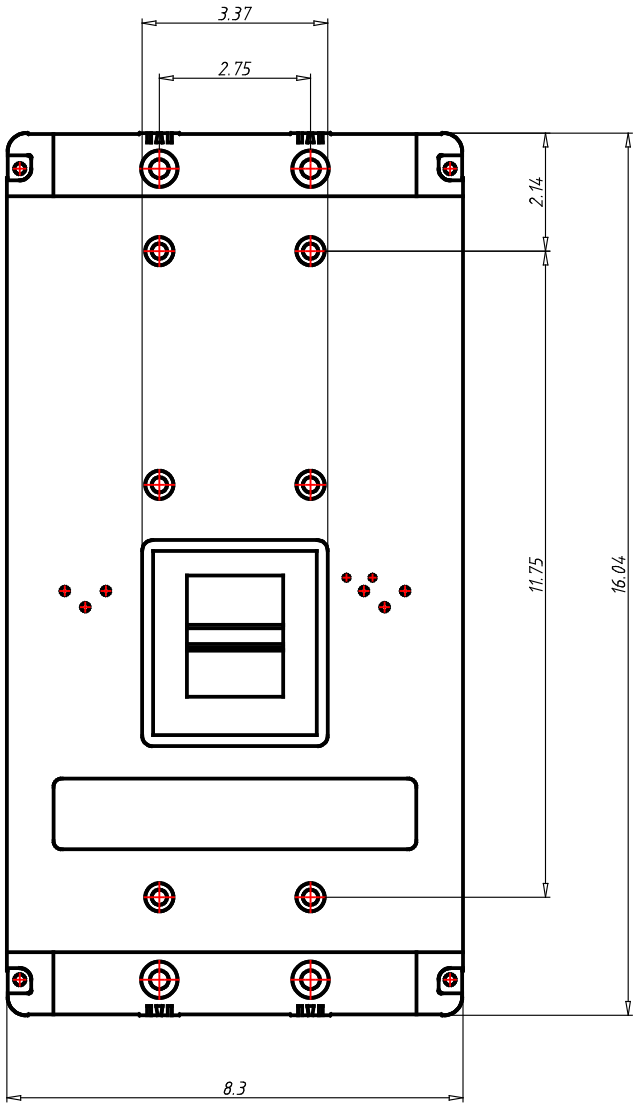
Power Defense ™ UL Global Series

Part Number: PDG53K1200E3RNNNNNNN

Datasheet creation date: 19/08/2019

Technical drawings





Molded Case Circuit Breakers

Power Defense ™ UL Global Series

Part Number: PDG53K1200E3RNNNNNNN

Powering Business Worldwide

Datasheet creation date: 19/08/2019

General Technical Data

Frame Rating (In)	1200A
Reference Standard	UL489, CSA 22.2, IEC 60947-2 & GB
Number of poles	3
Neutral rating	-
Interruption Rating Designator	K / M / N / P / T
UL Interruption Rating to UL 489 (240Vac)	85 / 100 / 150 / 200 / 200kA
UL Interruption Rating to UL 489 (480Vac)	50 / 65 / 85 / 100 / 150kA
UL Interruption Rating to UL 489 (600Vac)	25 / 35 / 50 / 65 / 65kA
UL Interruption Rating to UL 489 (125/250Vdc)	
UL Current Limiting	-
Rated breaking capacity to IEC 60947-2 (220-240 Vac Icu)	85 / 100 / 150 / 200kA
Rated breaking capacity to IEC 60947-2 (220-240 Vac Ics)	85 / 100 / 100 / 150kA
Rated breaking capacity to IEC 60947-2 (380-415 Vac Icu)	50 / 70 / 70 / 100kA
Rated breaking capacity to IEC 60947-2 (380-415 Vac Ics)	50 / 50 /50 /50kA
Rated breaking capacity to IEC 60947-2 (440 Vac Icu)	35 / 50 / 70 / 100kA
Rated breaking capacity to IEC 60947-2 (440 Vac Ics)	35 / 40 / 50 / 50kA
Rated breaking capacity to IEC 60947-2 (525 Vac Icu)	25 / 30 / 35 / 40kA
Rated breaking capacity to IEC 60947-2 (525 Vac Ics)	20 /25 / 25 / 25kA
Rated breaking capacity to IEC 60947-2 (690 Vac Icu)	10 / 15 / 20 / 35kA
Rated breaking capacity to IEC 60947-2 (690 Vac Ics)	5 / 7.5 / 10 / 18kA
Rated breaking capacity to IEC 60947-2 (125V DC Icu)	
Rated breaking capacity to IEC 60947-2 (250V DC 2P in series Ics)	25
Frequency	50/60Hz
Trip Unit Type	PXR20
Continuous Current Range	500 - 1200A
100% UL489 Rated	Yes
Instantaneous/Short Circuit Range	2 - 10 In
Magnetic/Instantaneous Override	14400A
Dimensions H x W x D (inches)	16 x 8.25 x 5.5
Pole to pole distance inches	2,75
Approx Weight lbs	45
RoHS Compliance	Yes
UL File Number	E7819
Ambient Temp Calibration	
Derating at 50C	
Derating at 60C	
Derating at 70C	

1. 480Vac corresponds to 277Vac for 1P
2. 600Vac corresponds to 347Vac for 1P

Digital Linear Chargers

Specifications

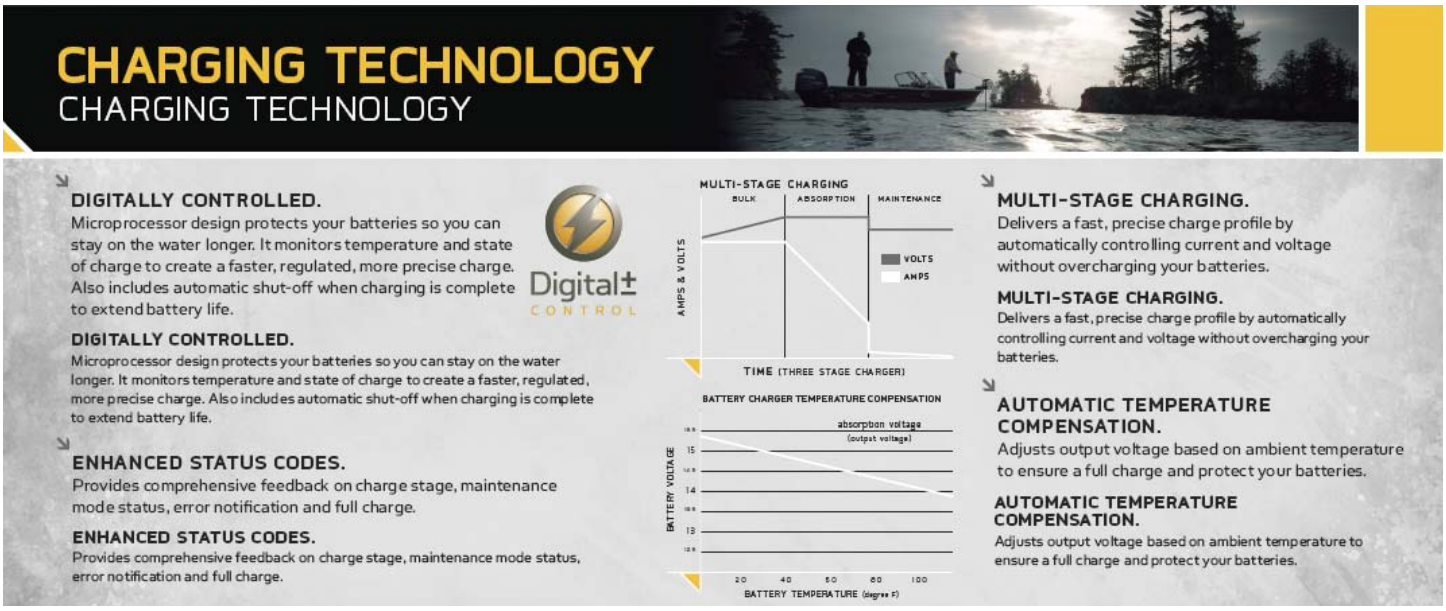
- Waterproof, shock-and vibration-resistant aluminum construction
- Saltwater tested and fully corrosion-resistant
- Short circuit, reverse polarity, and ignition protected
- For use with 12V/6 cell batteries that are flooded/wet cell, maintenance free or starved electrolyte (AGM) only
- FCC compliant
- UL listed to marine standard 1236
- 3 year warranty
- Replaces all existing current on-board chargers (excluding portables)
- No Price Increase
- Availability: November 2010

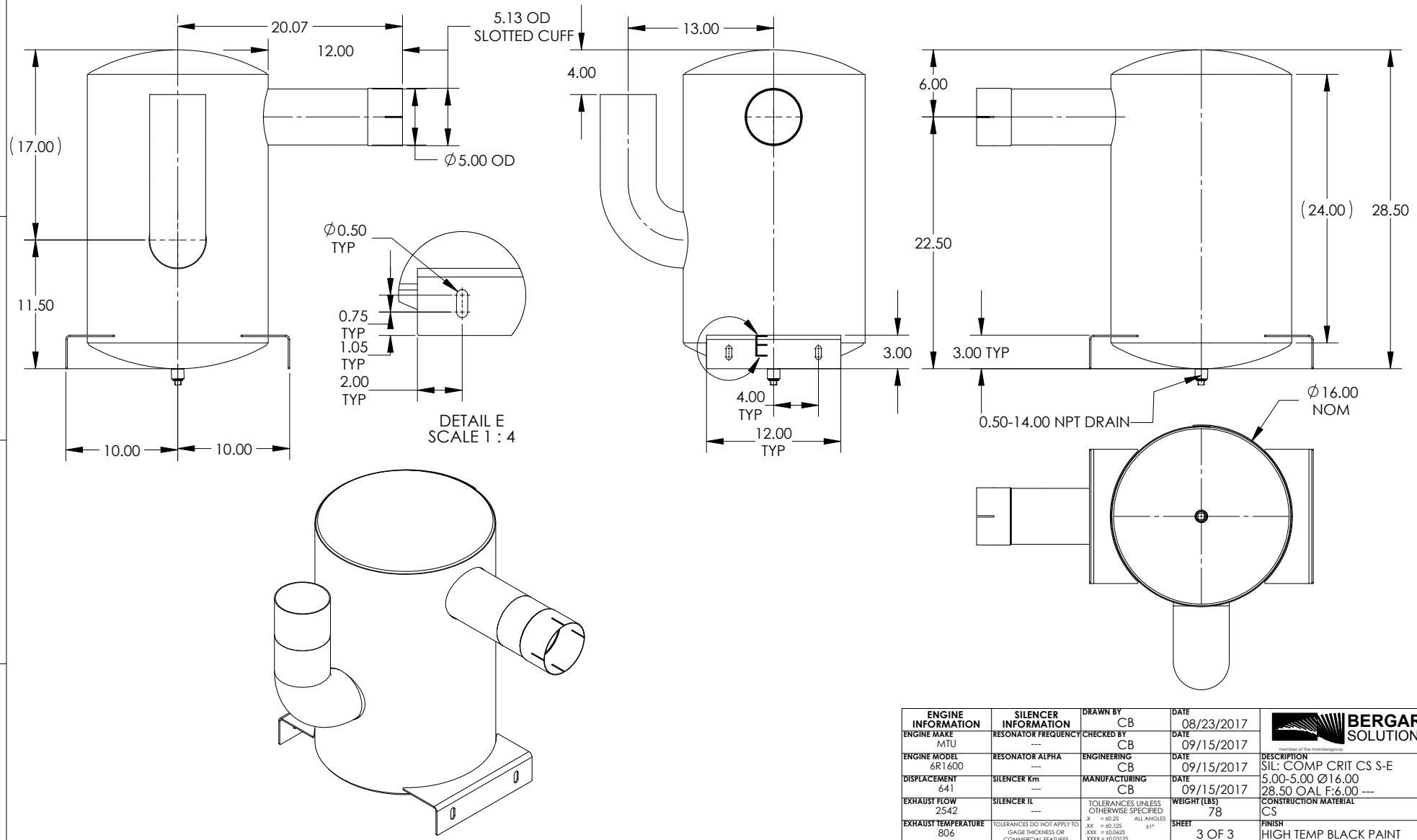
DIGITAL LINEAR ON-BOARD CHARGERS	
PRODUCT CODE	PRODUCT DESCRIPTION
1821065	MK 106D (1 bank x 6 amps)
1821105	MK-110D (1 bank x 10 amps)
1822105	MK-210D (2 bank x 5 amps)
1823155	MK-315D (3 bank x 5 amps)
1822205	MK-220D (2 bank x 10 amps)
1823305	MK-330D (3 bank x 10 amps)
1824405	MK-440D (4 bank x 10 amps)
1822305	MK-230D (2 bank x 15 amps)
1823455	MK-345D (3 bank x 15 amps)
1824605	MK-460D (4 bank x 15 amps)

Digital Linear Chargers

Specifications (cont.)

- New 4-color package design





ENGINE INFORMATION	SILENCER INFORMATION	DRAWN BY	DATE
ENGINE MAKE: MTU	RESONATOR FREQUENCY: ---	CB	08/23/2017
ENGINE MODEL: 6R1600	RESONATOR ALPHA: ---	CHECKED BY: CB	DATE: 09/15/2017
DISPLACEMENT: 641	SILENCER Km: ---	ENGINEERING: CB	DATE: 09/15/2017
EXHAUST FLOW: 2542	SILENCER IL: ---	MANUFACTURING: CB	DATE: 09/15/2017
EXHAUST TEMPERATURE: 806	TOLERANCES DO NOT APPLY TO GAGE THICKNESS OR COMMERCIAL FEATURES	TOLERANCES UNLESS OTHERWISE SPECIFIED: .X ±0.25 ALL ANGLES ±1° .XX ±0.125 .XXX ±0.0625 .XXXX ±0.03125	WEIGHT (LBS): 78
MAX BACK PRESSURE: 60.2	THIRD ANGLE PROJECTION	This drawing and the information contained is confidential and the property of Bergari Solutions, LLC. None of this information is to be copied or shared in any form without the express permission from Bergari Solutions, LLC.	SHEET: 3 OF 3
RAW SOUND PRESSURE: ---			

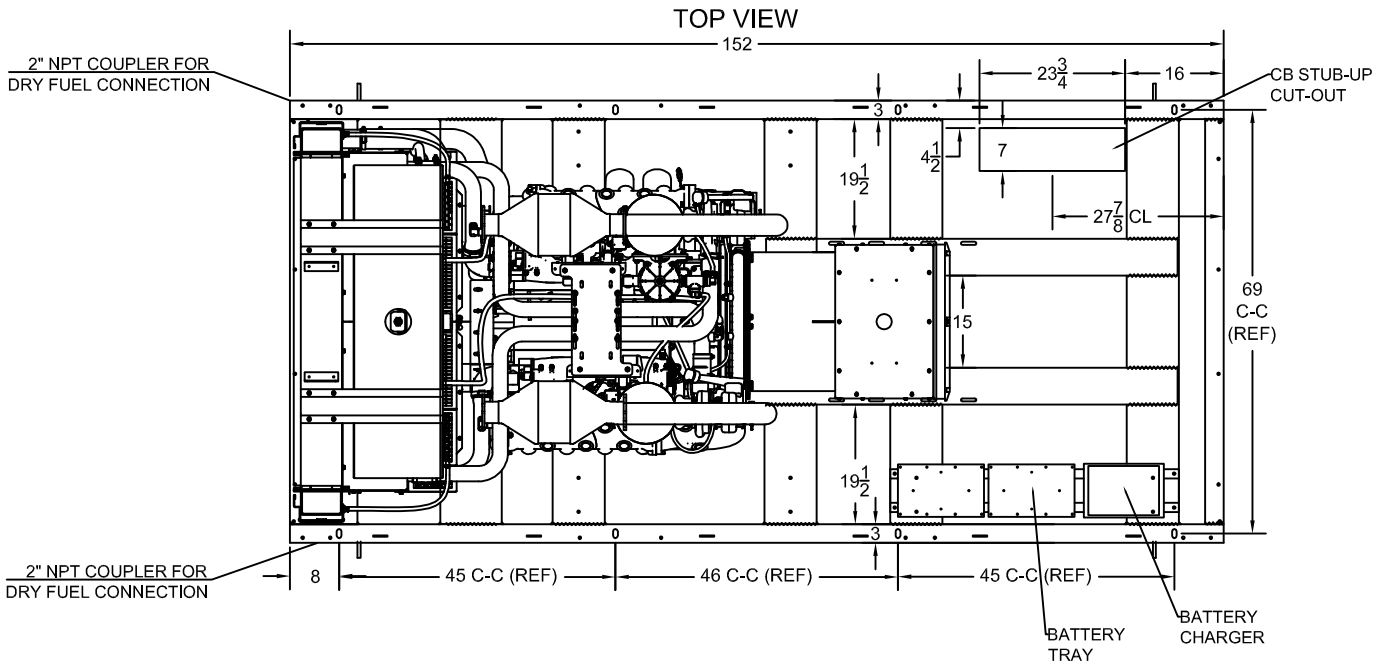
BERGARI SOLUTIONS
member of the mandevgroup

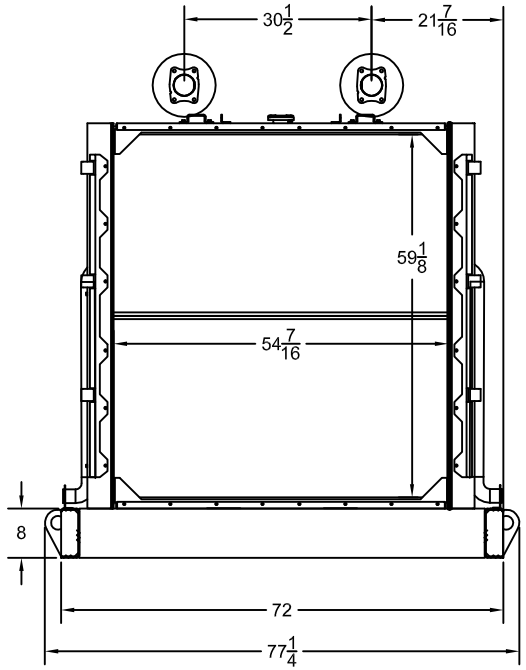
DESCRIPTION	SIL: COMP CRIT CS S-E 5.00-5.00 Ø16.00 28.50 OAL F:6.00 ---
CONSTRUCTION MATERIAL	CS
FINISH	HIGH TEMP BLACK PAINT
PART NUMBER	500-008546
REV	01
SCALE (DO NOT SCALE)	1:8
SHEET SIZE	B

CUSTOMER	CUSTOMER P/N
---	---

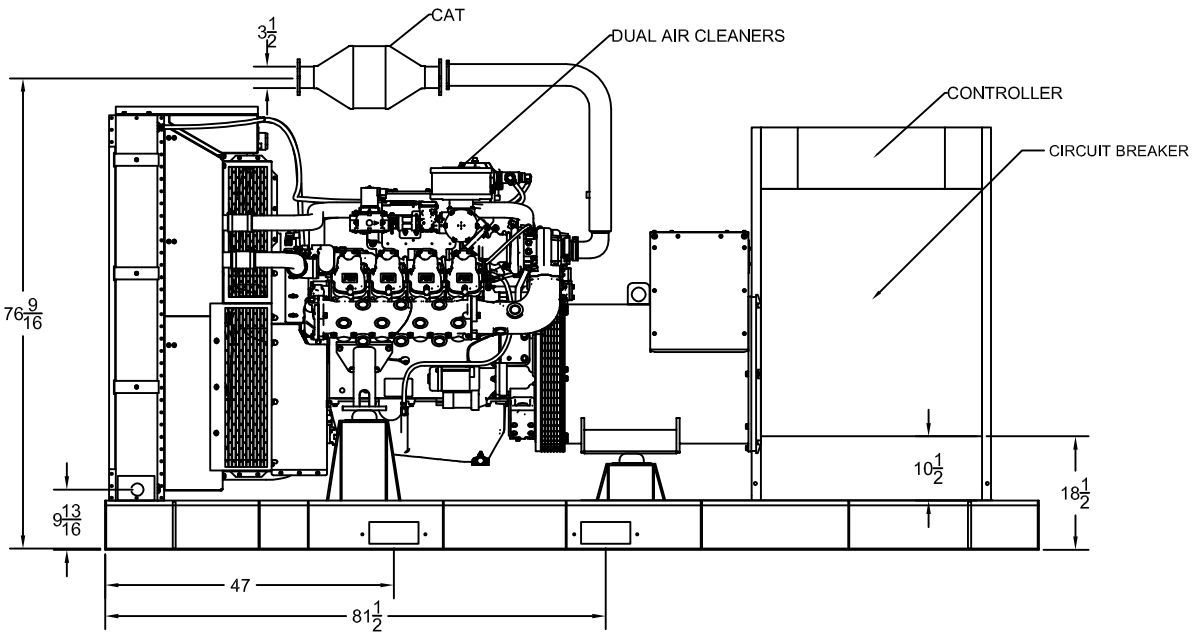
REV.	BY	DATE	DESCRIPTION	ECO
01	CB	09/15/2017	EXTENDED OVERALL LENGTH	---

SP-3500 OPEN DIMENSIONAL OVERVIEW





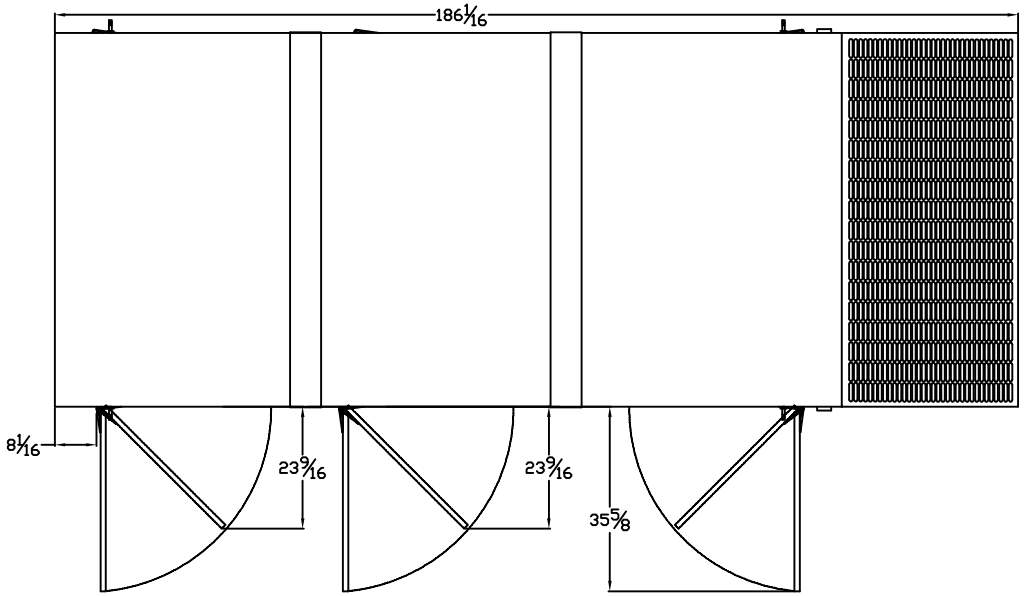
RADIATOR VIEW



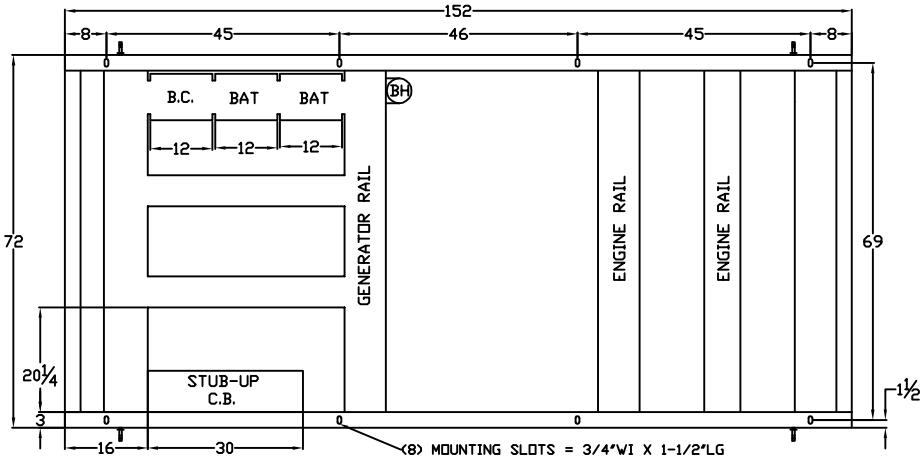
SIDE VIEW

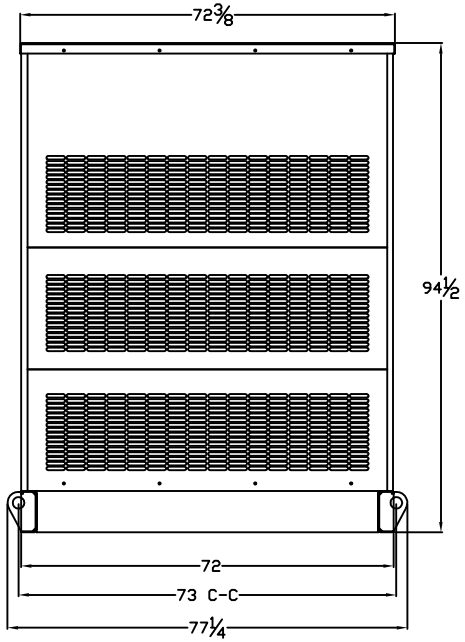
LEVEL 2 ENCLOSURE OUTLINE DIMENSIONS
FOR SP-2000 THRU SP-3500

TOP VIEW
(GEN-SET HAS (6) DOORS, (3) SHOWN OPEN ARE TYPICAL FOR BOTH SIDES)

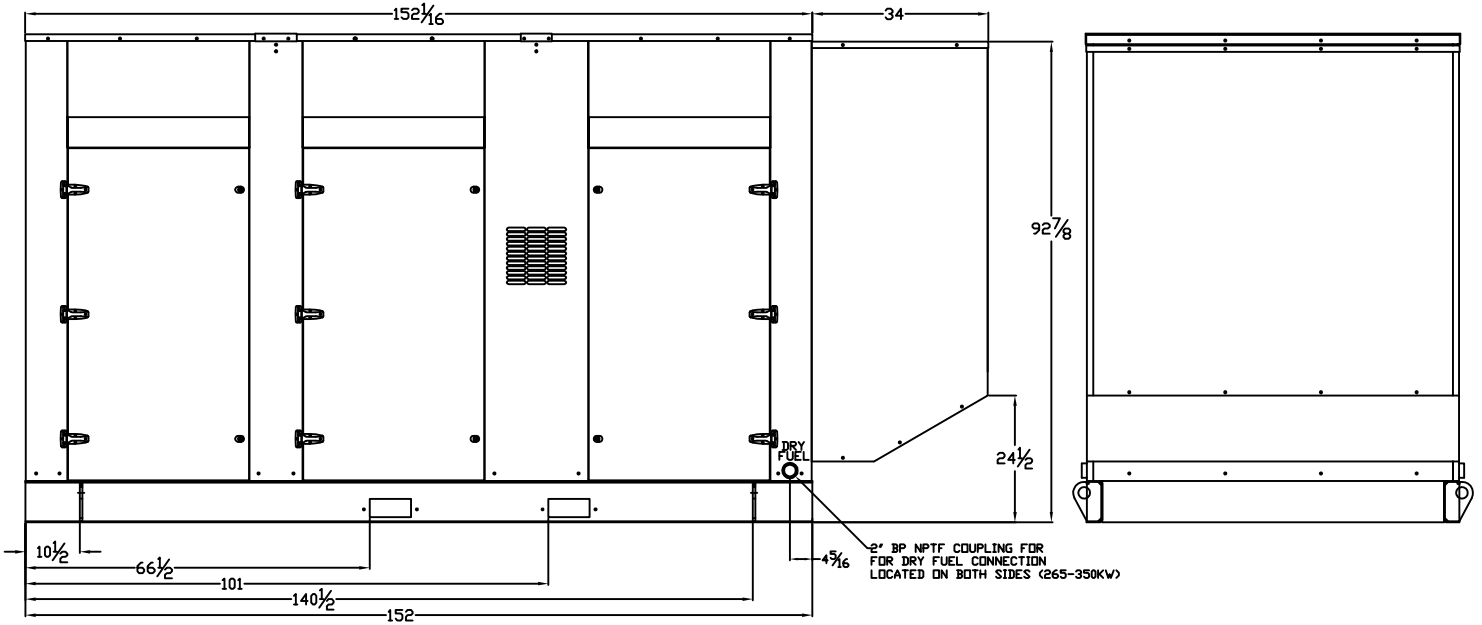


FRAME VIEW





GENERATOR END VIEW



SIDE VIEW

RADIATOR END VIEW